

April 10, 2006

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800-424-2432



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# Synthesis™ Tables

## General Information



**Rectangular Table, T Base**



**Round Table, X Base**



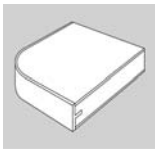
**Rectangular Table, TT Base**

### Features

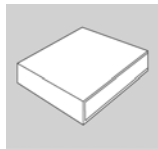
- Fixed, folding, flip-top bases •
- Eight edge styles •
- Lightweight top option •



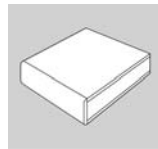
**Laminate; 1-1/4" round vinyl bull-nose edge; 1-1/2" radius corner (54B)**



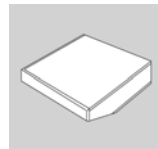
**Laminate; 1-1/4" flat vinyl T-edge; 1-1/2" radius corner (BN)**



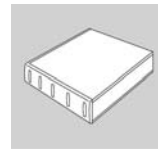
**Laminate; 1-1/4" self edge; square corner (64E)**



**Laminate; PVC edge; square corner (74P)**



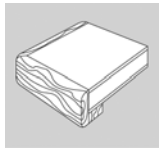
**Laminate; 1/2" rigid PVC knife edge; square corner (KN)**



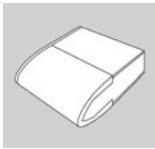
**Laminate; 1-1/4" rigid PVC edge; vertically embossed; 3/4" radius corner (TR)**



**Laminate; 1-1/4" asymmetrical vinyl T-mold impact edge; 1-1/2" radius corner (IM)**



**Laminate; 1-3/4" wood bullnose edge; 5/8" radius corner (15W)**



**Laminate; 2-1/4" elliptical molded urethane front edge; 1/4" molded urethane on sides/back (ME)**



**Ganging Device**



**Synthesis™ Plus Quarter Round Ganging Device**



**Rolling Base**

### SPECIFICATIONS

#### Synthesis™ Table

This system employs double-column noncircular uprights on a horizontal base. It is offered in fixed, folding, and flip-top models. Composition includes T, TT, X and cantilevered configurations.

#### Bases

Base is built of double-column aluminum extrusion non-circular uprights. A flannel colored plastic (polypropylene) trim piece accents the bottom and a Flannel colored powdercoated steel trim piece accents the top of the uprights. Feet are extruded aluminum and endcaps are diecast aluminum. Uprights, feet and endcaps are powdercoated in all standard colors. Adjustable glides attach to feet. Trim pieces are available only in flannel.

#### Rolling Synthesis™ Base

Rolling Synthesis™ base may be ordered with any 'T', 'TT' or 'C' base with 2 legs. The embedded wheels are integral to the base construction and cannot be added or retrofitted to earlier purchases. When rolling legs are used, one person can easily move a table by lifting the end without wheels and "driving" the table. Not available on 'Flip bases', 'X' bases or Plus table bases.

struction and cannot be added or retrofitted to earlier purchases. When rolling legs are used, one person can easily move a table by lifting the end without wheels and "driving" the table. Not available on 'Flip bases', 'X' bases or Plus table bases.

#### Synthesis™ Tables Plus Ganging Mechanism

Built of black high-strength nylon, user-friendly ganger with pegs draws tables together. No tools are required when joining tables. Ganger is self-storing under table top. Mounting screws are provided. Tops are pre-drilled for placement of ganging pegs. Two gangers per table. CAUTION: Gangers may not be retrofittable to earlier purchased tables.

#### Synthesis™ Tables Folding Mechanism

Built of 11-gauge, black zinc finish steel, the folding mechanism easily releases and folds leg tightly to table bottom and securely locks with two polypropylene clips. When opened, legs engage into place for a tight, rigid fit

between leg and mechanism. Built-in rubber bumpers keep tables separated to prevent marring when tables are stacked on edge. Not available with Veneer tops.

#### Laminate Table Surfaces

1-1/8" thick high-density particleboard core with high-pressure laminate top and phenolic backing sheet. Tops are pre-drilled.

#### Veneer Table Surfaces

Reed (RE) and Facet (FA) veneer tops feature 1-1/8" particleboard cores layered with wood veneer and finished with a seven-step catalyzed varnish. Plateau (PT) and Undercut (UC) veneer tops feature wood veneer post-formed over 1-1/8" shaped MDF board and are finished with a seven-step catalyzed varnish.

Veneer worksurfaces are not predrilled unless for quantities greater than 50 tables per model.

Veneer surfaces are available in 5 standard KI wood stains.

96" veneer tops are two pieces.

#### Knife Edge Styles (KN)

Knife Edge styles use 1-1/8" medium density fiberboard (MDF) core with high-pressure laminate top and phenolic backing sheets. Tops are pre-drilled.

#### Flip-Top

Standard flip-top table does not have a detachable top.

#### Powder-Coated Finish

Hybrid powder coating is electrostatically applied. The dry coating is then fused and cured in a baking oven to form a smooth continuous film. Finish is chemical-resistant, hard, tough and mar-resistant. Chrome finish not available.

#### Synthesis™ Lightweight Table

Top is 5-ply construction consisting of .050" thick laminate, 5.2mm 3-ply plywood, .75" thick high-density particleboard frame with honeycomb core, 5.2mm 3-ply plywood and .040" HPL backer.



## Veneer Edge Tables

## Synthesis™ Plus Tables

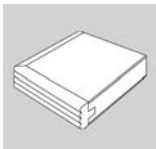
### Features

Fixed only •

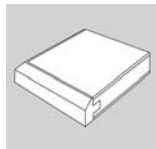
Fixed, folding bases •

Four edge styles •

Ganging •



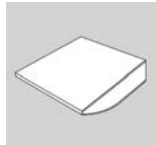
**Veneer-Reed; solid wood T-edge on 1-1/8" particleboard (RE)**



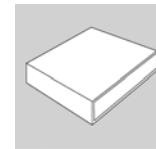
**Veneer-Facet; solid wood T-edge on 1-1/8" particleboard (FA)**



**Veneer-Plateau; post-formed veneer over 1-1/8" MDF (PT)**



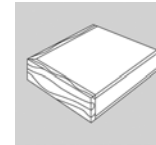
**Veneer-Undercut; post-formed veneer over 1-1/8" MDF (UC)**



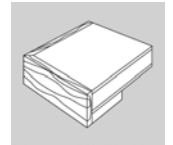
**Plus-Laminate; 1-1/4" self edge; square corner (64E)**



**Plus-Laminate; PVC edge; square corner (74P)**



**Plus-Laminate; 3/8" x 1-1/4" wood band edge; square corner; corner joint is not mitered (34S)**



**Plus-Laminate; 3/8" x 1-3/4" wood band edge; square corner; corner joint is not mitered (36S)**

### Synthesis™ Table Truck

Black powder-coated finish. Two swivel and two rigid 6" diameter casters with heavy-duty roller bearings. Rectangular or square table storage. Truck measures 60" long by 30" wide by 55" high. Felt is standard on top edges. Six-table capacity.

### Synthesis™ with PowerUp®

Tables are available with one or two power/data modules, PowerUp®, centrally located 4-1/4" from the front edge of table top. PowerUp® is a UL Listed, Relocatable Power Tap, which mounts flush into the table top. When flipped up, cover open, one (1) duplex receptacle and two (2) data ports are exposed. This channel, furnished with metal dividers, is provided for the routing of the power supply cords and data lines.

The PowerUp® module is 6-1/4" long by 3" wide by 2-1/2" high when opened. It is provided with a 9 ft. or 15ft., 3-conductor cord and is rated 120V a/c, 15A. The cover snaps

into the upright position to allow cords to be unplugged without the cover closing. The data ports are molded to accept AT&T "M" Series, RJ45 jacks. The module can be modified to accept various brand jacks.

Cords are further managed by the vertical leg wire manager which comes standard with PowerUp®.

### Leg Wireways

Scuff-resistant, translucent high-impact rigid PVC plastic. Securely attaches over either of the double column uprights. Translucent only. One wireway per leg; ordered separately. One additional wireway may be attached per leg. Shipped KD.

### Grommets

Plastic grommets are 3" diameter and recessed into table top. Cap is removable and has retractable slot cover. Two grommets per top. Grommets not available on 18" x 60" fixed base tables, 18" x 60" and 24" x 60" cantilevered base and folding tables.

Grommets not available on standard veneer top tables.

### INFORMATION

#### Warranty

See Terms for general information.

# Synthesis™ Tables

## General Information

### SPECIFICATIONS

#### SYNTHESIS MODESTY PANEL

Modesty panel is constructed of an aluminum/steel frame, surrounding a choice of materials for filler panels. Modesty panel is offered in choice of two sizes: full modesty panel (MF) to allow for uninterrupted design, or short modesty panel (MS) for single-table or desk. Overall dimension are as follows: MF (full modesty panel): Nominal width of top x 10" tall x 1" wide, with a 1" cable gap at underside of table top, for pass-thru cabling.

MS (short modesty panel): Nominal width of top minus 6" x 10" tall x 1" wide with 1" cable gap.

Filler panel is field removable/replaceable using no tools. Entire modesty panel is attached to the underside of the table top using 2 each, 5/16-18 threaded pan head screws, into zinc, threaded inserts.

Frame construction is .06 thick extruded profile aluminum rails, top and bottom with 10 ga (.13 thk.) formed steel hanger brackets at each end. All parts are fastened with steel screws. Cast aluminum end caps complete each frame end. All frame components are powder paint coated. Aluminum rails and cast aluminum end caps are color matched. Formed steel hanger is standard black.

Filler panel construction may be:

a. 20 ga (.036 thk.) formed, textured steel. Perforations effective opening is estimated at 20%. Insert is powder coated in choice of standard colors.

b. 3/8" thick, 6 ply plywood, with .025 thick laminate of choice, and .025 thick backer. Edges are cut to finished dimensions and bare (not banded or finished).

Customer may supply own 3/8" thick material of choice, cut to finished dimension. UL - HB rating minimum is required. A special order is required for this option.

#### CONCEALED WIRE MANAGEMENT (TT - LEGS ONLY)

Concealed wire manager consists of 20 ga (.036 thick) powder coated formed steel panel assembled to the outside of the leg using one screw. Color is standard "Flannel".

Inside of leg is molded 1/8" thick, High Impact Polystyrene vacuum-formed vertical wire/cable channel, attached using two screws and a steel fixing bracket on the underside of the table top. Plastic channel standard color is black with lightly textured surface. Fixing bracket is powder coated standard color "Flannel".

Basic dimensions for the wire manager are; 8-3/8" x 2-1/2" x 26". Wire handling capability is large enough for one 1-1/4" dia bundle or single cable, or approx. 8 square inches total area for cordage.

#### PIN HEIGHT ADJUSTABLE BASES





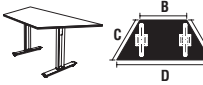

Standard double column, fixed T-base con-

struction with trim accents applies (top accent trim will be covered by sheath). Height adjustability is accomplished using extruded aluminum channel, over the dual aluminum columns. Aluminum is powder coated and color matched. Steel spring loaded pins, actuated by finger pressure, adjust table height from 27" to 32", in one inch increments.



# Synthesis™ Tables

Fixed Leg

MODEL	Features	A x B x C x D	MODEL NUMBER					Approx. Packaged Weight
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	
 SFX	<b>Square Tables, X Base</b>	X Base 30 x 30"	SS25FX	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	55#
		X Base 36 x 36"	SS3FX	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	69#
		X Base 42 x 42"	SS35FX	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	86#
 SFX	<b>Square Tables, TT Base</b>	TT Base 48 x 48"	SS4F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	139#
		TT Base 60 x 60"	SS5F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	185#
 SFX	<b>Round Tables, X Base</b>	X Base 30" Diameter	SR25FX	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	48#
		X Base 36" Diameter	SR3FX	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	59#
		X Base 42" Diameter	SR35FX	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	73#
		X Base 48" Diameter	SR4FX	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	88#
 SFX	<b>Round Tables, TT Base</b>	TT Base 54" Diameter	SR45F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	136#
		TT Base 60" Diameter	SR5F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	155#
 SFX	<b>Trapezoidal Tables, T Base</b>	T Base 24 x 24 x 24 x 48"	ST24F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	56#
		T Base 30 x 30 x 30 x 60"	ST35F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	71#
		T Base 36 x 36 x 36 x 72"	ST36F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	89#
 SFX	<b>Rectangular Tables, X Base</b>	X Base 24 x 30"	S225FX	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	49#
		X Base 24 x 36"	S23FX	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	54#
		X Base 30 x 36"	S253FX	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	63#

**A**   **B**   **C**   **D**   **E**

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: •The  indicates that a choice is required.  
•The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select edge style.
- 54B** = 1-1/4" Vinyl bullnose  
**BN** = Flat vinyl T-edge  
**64E** = 1-1/4" Self-edge  
**74P** = 74P edge  
**KN** = Knife edge  
**TR** = Tread edge  
**15W** = 1-3/4" Red oak bullnose  
**IM** = Impact edge  
**RE** = Reed-solid wood T-edge  
**FA** = Facet-solid wood T-edge  
**PT** = Plateau-post-formed veneer  
**UC** = Undercut-post-formed veneer

- C** Select edge color.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

- D** Select surface finish.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.
- E** Select base finish.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57





# Synthesis™ Tables

Fixed Leg

1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	1-3/4" Wood Bullnose (15W)	Impact Edge (IM)	Veneer Reed (RE)	Veneer Facet (FA)	Veneer Plateau (PT)	Veneer Undercut (UC)
\$ 522	\$ 522	\$ 522	\$ 574	\$ 632	\$ 574	\$ 792	\$ 574	\$ 1112	\$ 1112	\$ 1149	\$ 1186
584	584	584	644	708	644	913	644	1311	1311	1358	1404
773	773	773	850	936	850	1271	850	1608	1608	1669	1731
\$ 878	\$ 878	\$ 878	\$ 965	\$ 1061	\$ 965	\$ 1373	\$ 965	\$ 2089	\$ 2089	\$ 2164	\$ 2240
1388	1388	1388	1522	1672	1522	2190	1522	N/A	N/A	N/A	N/A
\$ 524	\$ 524	\$ 524	\$ 555	\$ 587	\$ 555	\$ 1035	\$ 555	\$ 1112	\$ 1112	\$ 1149	\$ 1186
580	580	580	618	666	618	1157	618	1311	1311	1358	1404
674	674	674	714	770	714	1379	714	1608	1608	1669	1731
767	767	767	814	879	814	1628	814	1888	1888	1963	2039
\$ 821	\$ 821	\$ 821	\$ 900	\$ 989	\$ 900	\$ 1296	\$ 900	N/A	N/A	N/A	N/A
1105	1105	1105	1214	1336	1214	2299	1214	2421	2421	2513	2605
\$ 550	\$ 550	\$ 550	\$ 606	\$ 666	\$ 606	\$ 1320	\$ 606	\$ 1109	\$ 1109	\$ 1146	\$ 1184
586	586	586	645	709	645	1457	645	1273	1273	1318	1363
919	919	919	1011	1112	1011	2053	1011	2229	2229	2322	2415
\$ 524	\$ 524	\$ 524	\$ 576	\$ 634	\$ 576	\$ 791	\$ 576	N/A	N/A	N/A	N/A
532	532	532	586	645	586	841	586	N/A	N/A	N/A	N/A
575	575	575	633	696	633	904	633	N/A	N/A	N/A	N/A

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
 Nevamar - LN/supplier's color pattern code  
 Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

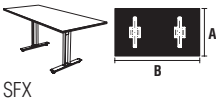
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Fixed Leg

MODEL	Features	A x B	MODEL NUMBER					Approx. Packaged Weight	1-1/4" Vinyl Bullnose (54B)
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish		
 <p>Rectangular Tables, T Base</p>	T Base	18 x 48"	S154F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	60#	\$ 573
	T Base	18 x 60"	S155F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	67#	593
	T Base	18 x 72"	S156F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	75#	636
	T Base	18 x 84"	S157F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	82#	694
	T Base	18 x 96"	S158F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	90#	745
	T Base	24 x 48"	S24F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	70#	579
	T Base	24 x 60"	S25F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	80#	610
	T Base	24 x 72"	S26F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	90#	711
	T Base	24 x 84"	S27F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	100#	746
	T Base	24 x 96"	S28F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	110#	806
	T Base	30 x 42"	S2535F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	74#	730
	T Base	30 x 48"	S254F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	80#	600
	T Base	30 x 60"	S255F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	93#	661
	T Base	30 x 72"	S256F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	105#	731
	T Base	30 x 84"	S257F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	118#	844
	T Base	30 x 96"	S258F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	130#	902
	T Base	36 x 48"	S34F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	90#	634
	T Base	36 x 60"	S35F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	105#	760
	T Base	36 x 72"	S36F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	120#	783
	T Base	36 x 84"	S37F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	135#	939
T Base	36 x 96"	S38F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	150#	951	

A

B

C

D

E

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: •The  indicates that a choice is required.  
•The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select edge style.
- 54B** = 1-1/4" Vinyl bullnose  
**BN** = Flat vinyl T-edge  
**64E** = 1-1/4" Self-edge  
**74P** = 74P edge  
**KN** = Knife edge  
**TR** = Tread edge  
**15W** = 1-3/4" Red oak bullnose  
**IM** = Impact edge  
**RE** = Reed-solid wood T-edge  
**FA** = Facet-solid wood T-edge  
**PT** = Plateau-post-formed veneer  
**UC** = Undercut-post-formed veneer

- C** Select edge color.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.












- D** Select surface finish.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.
- E** Select base finish.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57



 Flat Vinyl T-Edge (BN)	 1-1/4" Self-edge (64E)	 74P Edge (74P)	 Knife Edge (KN)	 Tread Edge (TR)	 1-3/4" Wood Bullnose (15W)	 Impact Edge (IM)	 Veneer Reed (RE)	 Veneer Facet (FA)	 Veneer Plateau (PT)	 Veneer Undercut (UC)
\$ 573	\$ 573	\$ 631	\$ 694	\$ 631	\$ 836	\$ 631	\$ 850	\$ 850	\$ 875	\$ 900
593	593	652	717	652	933	652	973	973	1004	1035
636	636	699	770	699	1033	699	1098	1098	1135	1172
694	694	763	840	763	1221	763	1216	1216	1259	1302
745	745	820	902	820	1313	820	1353	1353	1403	1453
579	579	637	701	637	931	637	1109	1109	1146	1184
610	610	671	739	671	1018	671	1236	1236	1280	1323
711	711	783	861	783	1173	783	1559	1559	1619	1678
746	746	821	903	821	1364	821	1750	1750	1819	1888
806	806	887	976	887	1388	887	1943	1943	2021	2100
730	730	800	879	800	1151	800	N/A	N/A	N/A	N/A
600	600	660	726	660	1016	660	1191	1191	1232	1273
661	661	727	800	727	1107	727	1273	1273	1318	1363
731	731	805	886	805	1269	805	1856	1856	1930	2005
844	844	927	1021	927	1488	927	2044	2044	2128	2211
902	902	993	1092	993	1556	993	2278	2278	2374	2469
634	634	697	768	697	1181	697	1813	1813	1885	1958
760	760	836	919	836	1297	836	1919	1919	1997	2075
783	783	861	947	861	1472	861	2229	2229	2322	2415
939	939	1033	1136	1033	1503	1033	2526	2526	2634	2742
951	951	1046	1150	1046	1540	1046	2828	2828	2951	3074

**FINISH INFORMATION**

**Additional Laminate Offering**

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

- Formica - LF/supplier's color pattern code
- Nevamar - LN/supplier's color pattern code
- Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern. Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

**Additional Stains**

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

**SPECIAL SERVICES**

**Special Carton Marking**

With specially marked information N/C

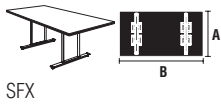
**Shipping**

Shipped k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302 factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

## Fixed Leg



### Rectangular Tables, TT Base

- Tables with four TT bases have a two-piece top
- S350F in veneer finishes has 'Four TT Bases' and is a two piece top
- S410F in veneer finishes has 'Four TT Bases' and is a two piece top
- S412F in veneer finishes has 'Four TT Bases' and is a two piece top

MODEL	Features	A x B	MODEL NUMBER					Approx. Packaged Weight
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	
	TT Base	42 x 60"	S355F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	145#
	TT Base	42 x 72"	S356F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	162#
	TT Base	42 x 84"	S357F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	180#
	TT Base	42 x 96"	S358F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	197#
	Three TT Bases	42 x 120"	S350F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	252#
	TT Base	48 x 60"	S45F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	159#
	TT Base	48 x 72"	S46F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	179#
	TT Base	48 x 84"	S47F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	199#
	TT Base	48 x 96"	S48F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	219#
	Three TT Bases	48 x 120"	S410F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	279#
	Three TT Bases	48 x 144"	S412F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	319#
	TT Base	60 x 72"	S56F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	209#
	TT Base	60 x 84"	S57F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	234#
	TT Base	60 x 96"	S58F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	260#
	Three TT Bases	60 x 120"	S510F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	329#
	Three TT Bases	60 x 132"	S511F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	355#
	Three TT Bases	60 x 144"	S512F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	380#
	Four TT Bases	60 x 156"	S513F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	424#
	Four TT Bases	60 x 168"	S514F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	450#
	Four TT Bases	60 x 192"	S516F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	500#
	Six TT Bases	60 x 240"	S520F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	740#

**A** **B** **C** **D** **E**

### HOW TO ORDER

Indicate the following information on order form:

1. Quantity of each item.
2. Model number, including options. See "How To Build a Model Number".
3. Any special service required.

- Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

### HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select edge style.
- 54B** = 1-1/4" Vinyl bullnose  
**BN** = Flat vinyl T-edge  
**64E** = 1-1/4" Self-edge  
**74P** = 74P edge  
**KN** = Knife edge  
**TR** = Tread edge  
**15W** = 1-3/4" Red oak bullnose  
**IM** = Impact edge  
**RE** = Reed-solid wood T-edge  
**FA** = Facet-solid wood T-edge  
**PT** = Plateau-post-formed veneer  
**UC** = Undercut-post-formed veneer

- C** Select edge color.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

- D** Select surface finish.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.
- E** Select base finish.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

### OPTIONS

#### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57



1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	1-3/4" Wood Bullnose (15W)	Impact Edge (IM)	Veneer Reed (RE)	Veneer Facet (FA)	Veneer Plateau (PT)	Veneer Undercut (UC)
\$ 1032	\$ 1032	\$ 1032	\$ 1135	\$ 1249	\$ 1135	\$ 1573	\$ 1135	\$ 1745	\$ 1745	\$ 1810	\$ 1875
1050	1050	1050	1155	1271	1155	1715	1155	2121	2121	2204	2288
1128	1128	1128	1240	1363	1240	1834	1240	2524	2524	2627	2731
1305	1305	1305	1436	1579	1436	1933	1436	3195	3195	3332	3470
1496	1496	1496	1646	1810	1646	2685	1646	4130	4130	4305	4480
1087	1087	1087	1195	1315	1195	1643	1195	2571	2571	2671	2770
1114	1114	1114	1225	1347	1225	1873	1225	3052	3052	3176	3299
1173	1173	1173	1289	1418	1289	1962	1289	3447	3447	3591	3734
1316	1316	1316	1447	1592	1447	2025	1447	3848	3848	4011	4175
1572	1572	1572	1729	1902	1729	2811	1729	4718	4718	4921	5124
1887	1887	1887	2075	2283	2075	2970	2075	5530	5530	5774	6018
1933	1933	1933	2119	2329	2119	3051	2119	N/A	N/A	N/A	N/A
1834	1834	1834	2011	2210	2011	2895	2011	N/A	N/A	N/A	N/A
2070	2070	2070	2270	2494	2270	3267	2270	N/A	N/A	N/A	N/A
2747	2747	2747	3012	3310	3012	4336	3012	N/A	N/A	N/A	N/A
2904	2904	2904	3184	3499	3184	4584	3184	N/A	N/A	N/A	N/A
3060	3060	3060	3355	3687	3355	4830	3355	N/A	N/A	N/A	N/A
3327	3327	3327	3647	4008	3647	5250	3647	N/A	N/A	N/A	N/A
3378	3378	3378	3704	4070	3704	5332	3704	N/A	N/A	N/A	N/A
3962	3962	3962	4357	4793	4357	5486	4357	N/A	N/A	N/A	N/A
4200	4200	4200	4605	5060	4605	6578	4605	N/A	N/A	N/A	N/A

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
 Nevamar - LN/supplier's color pattern code  
 Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

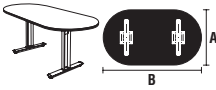

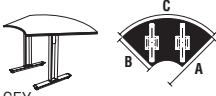
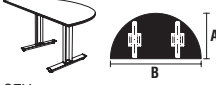
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

## Fixed Leg

MODEL	Features	A x B x C	MODEL NUMBER					Approx. Packaged Weight
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	
 <p>SFX</p> <p><b>Racetrack Tables (Oval), T and TT Bases</b></p>	T Base	36 x 72"	S036F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	111#
	TT Base	42 x 84"	S0357F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	168#
	TT Base	42 x 96"	S0358F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	187#
	Three TT Bases	42 x 144"	S03512F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	277#
	TT Base	48 x 96"	S048F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	201#
	Three TT Bases	48 x 120"	S0410F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	262#
	Three TT Bases	48 x 132"	S0411F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	282#
 <p>SFX</p> <p><b>Boat Shape Tables, TT Base</b></p> <p>• Tables with four TT bases have a two-piece top</p>	Four TT Bases	36 x 48 x 144"	S412B24	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	297#
	Three TT Bases	36 x 48 x 144"	S412BF3	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	297#
	Four TT Bases	42 x 60 x 192"	S516B2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	460#
 <p>SFX</p> <p><b>Crescent Tables, T Base</b></p>	T Base	48 x 24 x 75 1/2"	SC24F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	78#
	T Base	48 x 30 x 75 1/2"	SC254F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	84#
	T Base	60 x 24 x 94"	SC25F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	93#
	T Base	60 x 30 x 94"	SC255F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	104#
	T Base	60 x 36 x 94"	SC35F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	113#
	T Base	72 x 36 x 113"	SC36F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	136#
 <p>SFX</p> <p><b>Half Round Tables, T Base</b></p>	T Base	30 x 60"	SH255F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	80#
	T Base	36 x 72"	SH36F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	101#

A

B

C

D

E

### HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

### HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select edge style.
- 54B** = 1-1/4" Vinyl bullnose  
**BN** = Flat vinyl T-edge  
**64E** = 1-1/4" Self-edge  
**74P** = 74P edge  
**KN** = Knife edge  
**TR** = Tread edge  
**15W** = 1-3/4" Red oak bullnose  
**IM** = Impact edge  
**RE** = Reed-solid wood T-edge  
**FA** = Facet-solid wood T-edge  
**PT** = Plateau-post-formed veneer  
**UC** = Undercut-post-formed veneer

- C** Select edge color.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

- D** Select surface finish.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.
- E** Select base finish.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

### OPTIONS

#### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57



1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	1-3/4" Wood Bullnose (15W)	Impact Edge (IM)	Veneer Reed (RE)	Veneer Facet (FA)	Veneer Plateau (PT)	Veneer Undercut (UC)
\$ 973	\$ 973	\$ 973	\$ 1071	\$ 1177	\$ 1071	\$ 1725	\$ 1071	\$ 2229	\$ 2229	\$ 2322	\$ 2415
1267	1267	1267	1394	1533	1394	2203	1394	2524	2524	2627	2731
1731	1731	1731	1898	2086	1898	2733	1898	N/A	N/A	N/A	N/A
2571	2571	2571	2818	3097	2818	4057	2818	N/A	N/A	N/A	N/A
1419	1419	1419	1560	1718	1560	2258	1560	3848	3848	4011	4175
2334	2334	2334	2559	2813	2559	3685	2559	N/A	N/A	N/A	N/A
2232	2232	2232	2447	2689	2447	3523	2447	N/A	N/A	N/A	N/A
\$ 2534	\$ 2534	\$ 2534	\$ 2786	\$ 3066	\$ 2786	\$ 3592	\$ 2786	\$ 5530	\$ 5530	\$ 5774	\$ 6018
2302	2302	2302	2532	2785	2532	3267	2532	N/A	N/A	N/A	N/A
3390	3390	3390	3729	4102	3729	6035	3729	N/A	N/A	N/A	N/A
\$ 822	\$ 822	\$ 822	\$ 905	\$ 996	\$ 905	\$ 1422	\$ 905	N/A	N/A	N/A	N/A
828	828	828	910	1001	910	1438	910	N/A	N/A	N/A	N/A
1167	1167	1167	1284	1412	1284	2025	1284	N/A	N/A	N/A	N/A
1188	1188	1188	1306	1437	1306	2025	1306	N/A	N/A	N/A	N/A
1196	1196	1196	1317	1449	1317	2053	1317	N/A	N/A	N/A	N/A
1246	1246	1246	1372	1509	1372	2156	1372	N/A	N/A	N/A	N/A
\$ 785	\$ 785	\$ 785	\$ 863	\$ 950	\$ 863	\$ 1358	\$ 863	\$ 1273	\$ 1273	\$ 1318	\$ 1363
959	959	959	1056	1162	1056	1660	1056	2229	2229	2322	2415

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
 Nevamar - LN/supplier's color pattern code  
 Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

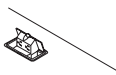
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Fixed Leg with PowerUp®

MODEL	Features	A x B	MODEL NUMBER						
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	Cord (feet)	Module Color
 <p><b>Fixed Leg, Rectangular Tables with PowerUp®</b></p> <ul style="list-style-type: none"> <li>Available with one module (1) or two modules (2)</li> <li>Tables with PowerUp® include under-surface wire management trough and plastic vertical wire managers</li> </ul>	T Base	24 x 60"	SD25F/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	24 x 60"	SD25F/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	24 x 72"	SD26F/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	24 x 72"	SD26F/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	30 x 60"	SD255F/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	30 x 60"	SD255F/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	30 x 72"	SD256F/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	30 x 72"	SD256F/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>

A B C D E F G

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select edge style.
- 54B** = 1-1/4" Vinyl bullnose  
**BN** = Flat vinyl T-edge  
**64E** = 1-1/4" Self-edge  
**74P** = 74P edge  
**KN** = Knife edge  
**TR** = Tread edge  
**IM** = Impact edge  
**15W** = 1-3/4" Red oak bullnose
- C** Select edge color.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.
- D** Select surface finish.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes

binder. Surface finish offerings are based on edge style selections.

- E** Select base finish.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.
- F** Select cord length (feet).  
**15** = 15'  
**9** = 9'
- G** Select module color.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
 Nevamar - LN/supplier's color pattern code  
 Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern. Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains









Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.





# Synthesis™ Tables

Fixed Leg with PowerUp®

Approx. Packaged Weight	 1-1/4" Vinyl Bullnose (54B)	 Flat Vinyl T-Edge (BN)	 1-1/4" Self-edge (64E)	 74P Edge (74P)	 Knife Edge (KN)	 Tread Edge (TR)	 Impact Edge (IM)	 1-3/4" Wood Bullnose (15W)
83#	\$ 791	\$ 791	\$ 791	\$ 871	\$ 958	\$ 871	\$ 871	\$ 1200
86#	857	857	857	937	1023	937	937	1265
93#	890	890	890	980	1077	980	980	1350
96#	956	956	956	1046	1143	1046	1046	1416
96#	842	842	842	925	1018	925	925	1287
99#	907	907	907	991	1083	991	991	1353
123#	912	912	912	989	1088	989	989	1450
126#	977	977	977	1054	1153	1054	1054	1515

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

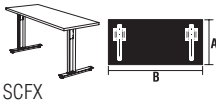
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Cantilevered Fixed Leg & Fixed Leg w/Modesty Panel

MODEL	Features	A x B	MODEL NUMBER					Approx. Packaged Weight
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	
 <b>Rectangular Tables, Cantilevered</b>	Cantilevered	18 x 48"	S154C	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	60#
	Cantilevered	18 x 60"	S155C	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	67#
	Cantilevered	18 x 72"	S156C	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	80#
	Cantilevered	24 x 48"	S24C	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	71#
	Cantilevered	24 x 60"	S25C	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	81#
	Cantilevered	24 x 72"	S26C	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	96#
	Cantilevered	30 x 48"	S254C	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	82#
	Cantilevered	30 x 60"	S255C	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	95#
	Cantilevered	30 x 72"	S256C	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	111#
	<b>Rectangular Tables, Cantilever, Modesty Panel (unframed)</b> <ul style="list-style-type: none"> <li>Modesty panel is constructed of standard laminate with black bullnose edge</li> </ul>	Cantilevered	24 x 36"	S23C/M	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
Cantilevered		30 x 60"	S255C/M	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	129#

A

B

C

D

E

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

**A** Select basic model.

**B** Select edge style.

<b>54B</b>	= 1-1/4" Vinyl bullnose
<b>BN</b>	= Flat vinyl T-edge
<b>64E</b>	= 1-1/4" Self-edge
<b>74P</b>	= 74P edge
<b>KN</b>	= Knife edge
<b>TR</b>	= Tread edge
<b>15W</b>	= 1-3/4" Red oak bullnose
<b>IM</b>	= Impact edge
<b>ME</b>	= Urethane Edge
<b>RE</b>	= Reed-solid wood T-edge
<b>FA</b>	= Facet-solid wood T-edge
<b>PT</b>	= Plateau-post-formed veneer

**C** Select edge color.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

**D** Select surface finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.

**E** Select base finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57



# Synthesis™ Tables

Cantilevered Fixed Leg & Fixed Leg w/Modesty Panel

1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	Impact Edge (IM)	1-3/4" Wood Bullnose (15W)	Urethane Edge (ME)	Veneer Reed (RE)	Veneer Facet (FA)	Veneer Plateau (PT)
\$ 573	\$ 573	\$ 573	\$ 631	\$ 694	\$ 631	\$ 631	N/A	\$ 681	\$ 850	\$ 850	\$ 875
593	593	593	652	717	652	652	N/A	702	973	973	1004
636	636	636	699	770	699	699	N/A	749	1098	1098	1135
579	579	579	637	701	637	637	N/A	687	1109	1109	1146
610	610	610	671	739	671	671	N/A	721	1236	1236	1280
711	711	711	783	861	783	783	N/A	833	1559	1559	1619
600	600	600	660	726	660	660	N/A	710	1191	1191	1232
661	661	661	727	800	727	727	N/A	777	1273	1273	1318
731	731	731	805	886	805	805	N/A	855	1856	1856	1930
\$ 647	\$ 647	\$ 647	\$ 713	\$ 785	\$ 713	\$ 713	\$ 1134	N/A	N/A	N/A	N/A
893	893	893	980	1077	980	980	1507	N/A	N/A	N/A	N/A

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
 Nevamar - LN/supplier's color pattern code  
 Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

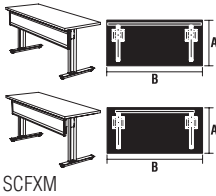
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Cantilevered Fixed Leg with Modesty Panel

MODEL	Features	A x B	MODEL NUMBER						
			Basic Model	Edge Style	Modesty Panel	Edge Color	Surface Finish	Base Finish	Modesty Panel Finish
 <p><b>Rectangular Tables, Fixed Leg, Modesty Panel, Cantilevered</b></p> <ul style="list-style-type: none"> <li>Modesty Panels are offered in full (MF) width of table or shorter (MS) than full width sizes. MS modesty panels do not extend beyond legs</li> <li>Modesty panels are offered in three insert options as standard. See below for options</li> <li>Each modesty panel includes a removable painted steel wire management trough that drops into a fitted groove</li> </ul>	Cantilevered	18 x 48"	S154C/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
	Cantilevered	18 x 48"	S154C/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
	Cantilevered	18 x 60"	S155C/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
	Cantilevered	18 x 60"	S155C/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
	Cantilevered	18 x 72"	S156C/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
	Cantilevered	18 x 72"	S156C/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
	Cantilevered	24 x 48"	S24C/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
	Cantilevered	24 x 48"	S24C/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
	Cantilevered	24 x 60"	S25C/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
	Cantilevered	24 x 60"	S25C/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
	Cantilevered	24 x 72"	S26C/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
	Cantilevered	24 x 72"	S26C/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
	Cantilevered	30 x 48"	S254C/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
	Cantilevered	30 x 48"	S254C/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
	Cantilevered	30 x 60"	S255C/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
	Cantilevered	30 x 60"	S255C/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
	Cantilevered	30 x 72"	S256C/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
	Cantilevered	30 x 72"	S256C/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		

A

B

C

D

E

F

G

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

**A** Select base model.

**B** Select edge style.

**54B** = 1-1/4" Vinyl bullnose

**BN** = Flat vinyl T-edge

**64E** = 1-1/4" Self-edge

**74P** = 74P edge

**KN** = Knife edge

**TR** = Tread edge

**IM** = Impact edge

**ME** = Urethane Edge

**RE** = Reed-solid wood T-edge

**FA** = Facet-solid wood T-edge

**PT** = Plateau-post-formed veneer

**C** Select modesty panel insert.

**LMP** = Laminate modesty panel

**SMP** = Steel modesty panel

**D** Select edge color.

Refer to color addendum at ki.com or in

KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

**E** Select surface finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.

**F** Select base finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

**G** Select modesty panel insert finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57



# Synthesis™ Tables

Cantilevered Fixed Leg with Modesty Panel

Approx. Packaged Weight	1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	Impact Edge (IM)	Urethane Edge (ME)	Veneer Reed (RE)	Veneer Facet (FA)	Veneer Plateau (PT)
74#	\$ 873	\$ 873	\$ 873	\$ 931	\$ 994	\$ 931	\$ 931	\$ 981	\$ 1250	\$ 1250	\$ 1275
74#	873	873	873	931	994	931	931	981	1250	1250	1275
84#	893	893	893	952	1017	952	952	1002	1373	1373	1404
84#	893	893	893	952	1017	952	952	1002	1373	1373	1404
99#	961	961	961	1024	1095	1024	1024	1074	1528	1528	1565
99#	961	961	961	1024	1095	1024	1024	1074	1528	1528	1565
85#	879	879	879	937	1001	937	937	987	1509	1509	1546
85#	879	879	879	937	1001	937	937	987	1509	1509	1546
98#	910	910	910	971	1039	971	971	1021	1636	1636	1620
98#	910	910	910	971	1039	971	971	1021	1636	1636	1620
115#	1036	1036	1036	1108	1186	1108	1108	1158	1989	1989	2049
115#	1036	1036	1036	1108	1186	1108	1108	1158	1989	1989	2049
96#	900	900	900	960	1026	960	960	1010	1591	1591	1632
96#	900	900	900	960	1026	960	960	1010	1591	1591	1632
111#	961	961	961	1027	1100	1027	1027	1077	1673	1673	1718
111#	961	961	961	1027	1100	1027	1027	1077	1673	1673	1718
130#	1056	1056	1056	1130	1211	1130	1130	1180	2286	2286	2360
130#	1056	1056	1056	1130	1211	1130	1130	1180	2286	2286	2360

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
 Nevamar - LN/supplier's color pattern code  
 Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

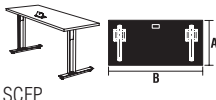
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Cantilevered Fixed Leg with PowerUp®

MODEL	Features	A x B	MODEL NUMBER						
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	Cord (feet)	Module Color
 <p><b>Rectangular Tables, Fixed Leg, PowerUp®, Cantilevered</b></p> <ul style="list-style-type: none"> <li>• Available with one module (1) or two modules (2)</li> <li>• Single PowerUp® is located in center at rear of table</li> <li>• Tables with PowerUp® include under-surface wire management trough and plastic vertical wire managers</li> </ul>	Cantilevered	18 x 48"	S154C/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 48"	S154C/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 60"	S155C/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 60"	S155C/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 72"	S156C/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 72"	S156C/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 48"	S24C/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 48"	S24C/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 60"	S25C/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 60"	S25C/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 72"	S26C/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 72"	S26C/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 48"	S254C/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 48"	S254C/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 60"	S255C/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 60"	S255C/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 72"	S256C/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 72"	S256C/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>

A B C D E F G

## HOW TO ORDER

Indicate the following information on order form:

1. Quantity of each item.
2. Model number, including options. See "How To Build a Model Number".
3. Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

**A** Select base model.

**B** Select edge style.

**54B** = 1-1/4" Vinyl bullnose

**BN** = Flat vinyl T-edge

**64E** = 1-1/4" Self-edge

**74P** = 74P edge

**KN** = Knife edge

**TR** = Tread edge

**IM** = Impact edge

**ME** = Urethane Edge

**C** Select edge color.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

**D** Select surface finish.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes

binder. Surface finish offerings are based on edge style selections.

**E** Select base finish.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder.

**F** Select cord length.

**15** = 15'

**9** = 9'

**G** Select powerup color.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder.

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57



# Synthesis™ Tables

Cantilevered Fixed Leg with PowerUp®

Approx. Packaged Weight								
	1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	Impact Edge (IM)	Urethane Edge (ME)
63#	\$ 752	\$ 752	\$ 752	\$ 832	\$ 919	\$ 832	\$ 832	\$ 882
66#	818	818	818	898	984	898	898	948
70#	773	773	773	853	940	853	853	903
73#	839	839	839	919	1005	919	919	959
83#	810	810	810	900	997	900	900	950
86#	876	876	876	966	1063	966	966	1016
74#	758	758	758	838	925	838	838	888
77#	824	824	824	904	990	904	904	954
84#	791	791	791	871	958	871	871	921
87#	857	857	857	937	1023	937	937	987
99#	890	890	890	980	1077	980	980	1030
102#	956	956	956	1046	1143	1046	1046	1096
85#	779	779	779	862	955	862	862	912
88#	844	844	844	928	1020	928	928	978
98#	842	842	842	925	1018	925	925	975
101#	907	907	907	991	1083	991	991	1041
114#	912	912	912	989	1088	989	989	1039
117#	977	977	977	1054	1153	1054	1054	1104

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
 Nevamar - LN/supplier's color pattern code  
 Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Cantilevered Fixed Leg w/PowerUp® and Modesty Panel

Features		A x B	MODEL NUMBER									Approx. Packaged Weight
			Basic Model	Edge Style	Modesty Panel	Edge Color	Surface Finish	Base Finish	Modesty Panel Finish	Cord (feet)	Module Color	
	Cantilevered	18 x 48"	S154C/1/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	77#			
	Cantilevered	18 x 48"	S154C/1/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	77#			
	Cantilevered	18 x 48"	S154C/2/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	80#			
	Cantilevered	18 x 48"	S154C/2/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	80#			
	Cantilevered	18 x 60"	S155C/1/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	87#			
	Cantilevered	18 x 60"	S155C/1/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	87#			
	Cantilevered	18 x 60"	S155C/2/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	90#			
	Cantilevered	18 x 60"	S155C/2/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	90#			
	Cantilevered	18 x 72"	S156C/1/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	102#			
	Cantilevered	18 x 72"	S156C/1/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	102#			
	Cantilevered	18 x 72"	S156C/2/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	105#			
	Cantilevered	18 x 72"	S156C/2/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	105#			
	Cantilevered	24 x 48"	S24C/1/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	88#			
	Cantilevered	24 x 48"	S24C/1/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	88#			
	Cantilevered	24 x 48"	S24C/2/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	91#			
	Cantilevered	24 x 48"	S24C/2/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	91#			
	Cantilevered	24 x 60"	S25C/1/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	101#			
	Cantilevered	24 x 60"	S25C/1/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	101#			
	Cantilevered	24 x 60"	S25C/2/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	104#			
	Cantilevered	24 x 60"	S25C/2/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	104#			
	Cantilevered	24 x 72"	S26C/1/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	118#			
	Cantilevered	24 x 72"	S26C/1/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	118#			
	Cantilevered	24 x 72"	S26C/2/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	121#			
	Cantilevered	24 x 72"	S26C/2/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	121#			

A B C D E F G H I

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

**A** Select base model.

**B** Select edge style.

**54B** = 1-1/4" Vinyl bullnose

**BN** = Flat vinyl T-edge

**64E** = 1-1/4" Self-edge

**74P** = 74P edge

**KN** = Knife edge

**TR** = Tread edge

**IM** = Impact edge

**ME** = Urethane Edge

**C** Select modesty panel insert.

**LMP** = Laminate modesty panel

**SMP** = Steel modesty panel

**D** Select edge color.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

**E** Select surface finish.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.

**F** Select base finish.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder.

**G** Select modesty panel insert finish.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder.

**H** Select cord length.

**15** = 15'

**9** = 9'

**I** Select powerup color.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder.

binder.





# Synthesis™ Tables

Cantilevered Fixed Leg w/PowerUp® and Modesty Panel

1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	Impact Edge (IM)	Urethane Edge (ME)
\$ 1052	\$ 1052	\$ 1052	\$ 1132	\$ 1219	\$ 1132	\$ 1132	\$ 1182
1052	1052	1052	1132	1219	1132	1132	1182
1118	1118	1118	1198	1284	1198	1198	1248
1118	1118	1118	1198	1284	1198	1198	1248
1073	1073	1073	1153	1240	1153	1153	1203
1073	1073	1073	1153	1240	1153	1153	1203
1139	1139	1139	1219	1305	1219	1219	1259
1139	1139	1139	1219	1305	1219	1219	1259
1135	1135	1135	1225	1322	1225	1225	1275
1135	1135	1135	1225	1322	1225	1225	1275
1201	1201	1201	1291	1388	1291	1291	1341
1201	1201	1201	1291	1388	1291	1291	1341
1058	1058	1058	1138	1225	1138	1138	1188
1058	1058	1058	1138	1225	1138	1138	1188
1124	1124	1124	1204	1290	1204	1204	1254
1124	1124	1124	1204	1290	1204	1204	1254
1091	1091	1091	1171	1258	1171	1171	1221
1091	1091	1091	1171	1258	1171	1171	1221
1157	1157	1157	1237	1323	1237	1237	1287
1157	1157	1157	1237	1323	1237	1237	1287
1215	1215	1215	1305	1402	1305	1305	1355
1215	1215	1215	1305	1402	1305	1305	1355
1281	1281	1281	1371	1468	1371	1371	1421
1281	1281	1281	1371	1468	1371	1371	1421

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
Nevamar - LN/supplier's color pattern code  
Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern. Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

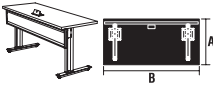
### Shipping

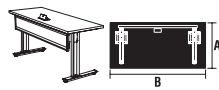
Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Cantilevered Fixed Leg w/PowerUp® and Modesty Panel

		MODEL NUMBER										Approx. Packaged Weight
Features	A x B	Basic Model	Edge Style	Modesty Panel	Edge Color	Surface Finish	Base Finish	Modesty Panel Finish	Cord (feet)	Module Color		
	Cantilevered 30 x 48"	S254C/1/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	99#	
	Cantilevered 30 x 48"	S254C/1/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	99#	
	Cantilevered 30 x 48"	S254C/2/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	102#	
	Cantilevered 30 x 48"	S254C/2/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	102#	
	Cantilevered 30 x 60"	S255C/1/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	114#	
	Cantilevered 30 x 60"	S255C/1/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	114#	
	Cantilevered 30 x 60"	S255C/2/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	117#	
	Cantilevered 30 x 60"	S255C/2/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	117#	
	Cantilevered 30 x 72"	S256C/1/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	133#	
	Cantilevered 30 x 72"	S256C/1/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	133#	
	Cantilevered 30 x 72"	S256C/2/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	136#	
	Cantilevered 30 x 72"	S256C/2/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	136#	



SCFPM

**Rectangular, Fixed Leg, PowerUp®/Modesty Panel, Cantilevered**

- Modesty Panels are offered in full (MF) width of table or shorter (MS) than full width sizes. MS modesty panels do not extend beyond legs
- Modesty panels are offered in three insert options as standard. See below for options
- Each modesty panel includes a removable painted steel wire management trough that drops into a fitted groove
- Single PowerUp® is located in center at rear of table
- Tables with PowerUp® include under-surface wire management trough and plastic vertical wire managers
- Available with one module (1) or two modules (2)

A B C D E F G H I

**HOW TO ORDER**

Indicate the following information on order form:

1. Quantity of each item.
2. Model number, including options. See "How To Build a Model Number".
3. Any special service required.

- Note: •The  indicates that a choice is required.  
 •The absence of the  indicates that no choice is required.

**HOW TO BUILD A MODEL NUMBER**

- A** Select base model.
- B** Select edge style.
  - 54B** = 1-1/4" Vinyl bullnose
  - BN** = Flat vinyl T-edge
  - 64E** = 1-1/4" Self-edge
  - 74P** = 74P edge
  - KN** = Knife edge
  - TR** = Tread edge
  - IM** = Impact edge
  - ME** = Urethane Edge
- C** Select modesty panel insert.
  - LMP** = Laminate modesty panel
  - SMP** = Steel modesty panel
- D** Select edge color. Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

- E** Select surface finish. Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.
- F** Select base finish. Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.
- G** Select modesty panel insert finish. Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.
- H** Select cord length.
  - 15** = 15'
  - 9** = 9'
- I** Select powerup color. Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.



# Synthesis™ Tables

Cantilevered Fixed Leg w/PowerUp® and Modesty Panel



1-1/4" Vinyl  
Bullnose  
(54B)



Flat Vinyl T-Edge  
(BN)



1-1/4"  
Self-edge  
(64E)



74P Edge  
(74P)



Knife Edge  
(KN)



Tread Edge  
(TR)



Impact Edge  
(IM)



Urethane Edge  
(ME)

1079	1079	1079	1162	1255	1162	1162	1212
1079	1079	1079	1162	1255	1162	1162	1212
1144	1144	1144	1228	1320	1228	1228	1278
1144	1144	1144	1228	1320	1228	1228	1278
1142	1142	1142	1225	1318	1225	1225	1275
1142	1142	1142	1225	1318	1225	1225	1275
1207	1207	1207	1291	1383	1291	1291	1341
1207	1207	1207	1291	1383	1291	1291	1341
1237	1237	1237	1314	1413	1314	1314	1364
1237	1237	1237	1314	1413	1314	1314	1364
1302	1302	1302	1379	1478	1379	1379	1429
1302	1302	1302	1379	1478	1379	1379	1429

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases.  
Upcharge is \$57

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
Nevamar - LN/supplier's color pattern code  
Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

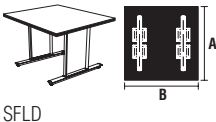
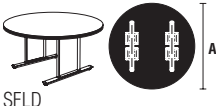
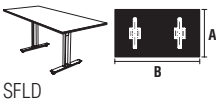
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

## Folding Leg

MODEL	Features	A x B	MODEL NUMBER					Approx. Packaged Weight
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	
 <p>SFLD</p>	<b>Square Tables, TT Base</b>	TT Base 60 x 60"	SS5ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	167#
 <p>SFLD</p>	<b>Round Tables, TT Base</b>	TT Base, Short Fold 60" Diameter	SR5ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	140#
 <p>SFLD</p>	<b>Rectangular Tables, T Base</b>	T Base 18 x 60"	S155ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	68#
	T Base 18 x 72"	S156ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	76#	
	T Base 18 x 84"	S157ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	83#	
	T Base 18 x 96"	S158ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	91#	
	T Base, Short Fold 24 x 48"	S24ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	71#	
	T Base 24 x 60"	S25ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	81#	
	T Base 24 x 72"	S26ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	91#	
	T Base 24 x 84"	S27ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	101#	
	T Base 24 x 96"	S28ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	111#	
	T Base, Short Fold 30 x 48"	S254ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	81#	
	T Base 30 x 60"	S255ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	94#	
	T Base 30 x 72"	S256ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	106#	
	T Base 30 x 84"	S257ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	119#	
	T Base 30 x 96"	S258ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	131#	
	T Base 36 x 60"	S35ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	106#	
T Base 36 x 72"	S36ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	121#		
T Base 36 x 84"	S37ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	136#		
T Base 36 x 96"	S38ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	151#		

A

B

C

D

E

### HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

### HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select edge style.  
**54B** = 1-1/4" Vinyl bullnose  
**BN** = Flat vinyl T-edge  
**64E** = 1-1/4" Self-edge  
**74P** = 74P edge  
**KN** = Knife edge  
**TR** = Tread edge  
**IM** = Impact edge  
**15W** = 1-3/4" Red oak bullnose
- C** Select edge color.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.
- D** Select surface finish.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes

binder. Surface finish offerings are based on edge style selections.

- E** Select base finish.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

### FINISH INFORMATION

#### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
 Nevamar - LN/supplier's color pattern code  
 Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern. Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

#### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.



# Synthesis™ Tables

Folding Leg

1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	Impact Edge (IM)	1-3/4" Wood Bullnose (15W)
\$ 1603	\$ 1603	\$ 1603	\$ 1763	\$ 1938	\$ 1763	\$ 1763	\$ 2638
\$ 1489	\$ 1489	\$ 1489	\$ 1637	\$ 1801	\$ 1637	\$ 1637	\$ 2706
\$ 864	\$ 864	\$ 864	\$ 951	\$ 1046	\$ 951	\$ 951	\$ 1201
890	890	890	980	1077	980	980	1252
994	994	994	1093	1203	1093	1093	1463
1010	1010	1010	1110	1222	1110	1110	1485
851	851	851	937	1031	937	937	1379
871	871	871	958	1055	958	958	1397
994	994	994	1093	1203	1093	1093	1485
1088	1088	1088	1196	1317	1196	1196	1814
1139	1139	1139	1254	1380	1254	1254	1865
919	919	919	1011	1112	1011	1011	1393
936	936	936	1030	1133	1030	1030	1418
1010	1010	1010	1110	1222	1110	1110	1511
1167	1167	1167	1284	1412	1284	1284	1824
1190	1190	1190	1309	1439	1309	1309	1878
1071	1071	1071	1177	1296	1177	1177	1583
1130	1130	1130	1243	1367	1243	1243	1664
1294	1294	1294	1423	1567	1423	1423	1926
1313	1313	1313	1445	1589	1445	1445	1981

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

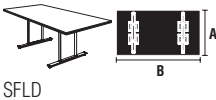
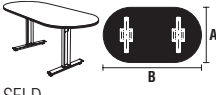
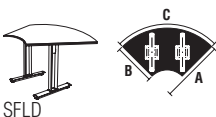
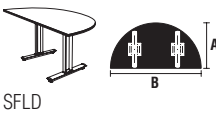
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

## Folding Leg

MODEL	Features	A x B x C	MODEL NUMBER					Approx. Packaged Weight
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	
 <p>SFLD</p>	Rectangular Tables, TT Base							
	TT Base	42 x 72"	S356ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	145#
	TT Base	42 x 84"	S357ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	163#
	TT Base	48 x 72"	S46ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	162#
 <p>SFLD</p>	Racetrack Tables (Oval), T or TT Base							
	T Base	36 x 72"	S036ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	112#
 <p>SFLD</p>	Crescent Tables, T Base							
	T Base, Short Fold	48 x 24 x 75 1/2"	SC24ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	79#
	T Base, Short Fold	48 x 30 x 75 1/2"	SC254ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	85#
	T Base	60 x 24 x 94"	SC25ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	94#
	T Base	60 x 30 x 94"	SC255ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	105#
	T Base	60 x 36 x 94"	SC35ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	114#
	T Base	72 x 36 x 113"	SC36ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	137#
 <p>SFLD</p>	Half Round Tables, T Base							
	T Base, Short Fold	30 x 60"	SH255ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	81#
	T Base, Short Fold	30 x 72"	SH36ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	102#

**A** **B** **C** **D** **E**

### HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

### HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select edge style.
- |            |                           |
|------------|---------------------------|
| <b>54B</b> | = 1-1/4" Vinyl bullnose   |
| <b>BN</b>  | = Flat vinyl T-edge       |
| <b>64E</b> | = 1-1/4" Self-edge        |
| <b>74P</b> | = 74P edge                |
| <b>KN</b>  | = Knife edge              |
| <b>TR</b>  | = Tread edge              |
| <b>IM</b>  | = Impact edge             |
| <b>15W</b> | = 1-3/4" Red oak bullnose |
- C** Select edge color.  
Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.
- D** Select surface finish.  
Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes

binder. Surface finish offerings are based on edge style selections.

- E** Select base finish.  
Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder.

### FINISH INFORMATION

#### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
Nevamar - LN/supplier's color pattern code  
Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern. Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

#### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.



# Synthesis™ Tables

Folding Leg

1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	Impact Edge (IM)	1-3/4" Wood Bullnose (15W)
\$ 1475	\$ 1475	\$ 1475	\$ 1622	\$ 1784	\$ 1622	\$ 1622	\$ 2247
1597	1597	1597	1757	1933	1757	1757	2489
1521	1521	1521	1673	1841	1673	1673	2338
\$ 1206	\$ 1206	\$ 1206	\$ 1326	\$ 1458	\$ 1326	\$ 1326	\$ 1953
\$ 755	\$ 755	\$ 755	\$ 831	\$ 914	\$ 831	\$ 831	\$ 1569
763	763	763	840	923	840	840	1569
1099	1099	1099	1209	1330	1209	1209	2009
1107	1107	1107	1219	1340	1219	1219	2017
1121	1121	1121	1234	1358	1234	1234	2032
1188	1188	1188	1306	1437	1306	1306	2979
\$ 1087	\$ 1087	\$ 1087	\$ 1195	\$ 1315	\$ 1195	\$ 1195	\$ 2112
1254	1254	1254	1380	1518	1380	1380	2508

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

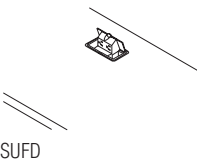
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Folding Leg with PowerUp®

MODEL	Features	A x B	MODEL NUMBER						
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	Cord (feet)	Module Color
 <p><b>Folding Leg, Rectangular Tables with PowerUp®</b></p> <ul style="list-style-type: none"> <li>Available with one module (1) or two modules (2)</li> <li>Tables with PowerUp® include under-surface wire management trough and plastic vertical wire managers</li> </ul>	T Base	24 x 60"	SD25ST/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	24 x 60"	SD25ST/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	24 x 72"	SD26ST/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	24 x 72"	SD26ST/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	30 x 60"	SD255ST/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	30 x 60"	SD255ST/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	30 x 72"	SD256ST/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	30 x 72"	SD256ST/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>

A B C D E F G

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

**A** Select basic model.

**B** Select edge style.

**54B** = 1-1/4" Vinyl bullnose

**BN** = Flat vinyl T-edge

**64E** = 1-1/4" Self-edge

**74P** = 74P edge

**KN** = Knife edge

**TR** = Tread edge

**IM** = Impact edge

**15W** = 1-3/4" Red oak bullnose

**C** Select edge color.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

**D** Select surface finish.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes

binder. Surface finish offerings are based on edge style selections.

**E** Select base finish.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder.

**F** Select cord length (feet).

**15** = 15'

**9** = 9'

**G** Select module color.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder.

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
Nevamar - LN/supplier's color pattern code  
Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern. Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains









Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.





# Synthesis™ Tables

Folding Leg with PowerUp®

Approx. Packaged Weight	 1-1/4" Vinyl Bullnose (54B)	 Flat Vinyl T-Edge (BN)	 1-1/4" Self-edge (64E)	 74P Edge (74P)	 Knife Edge (KN)	 Tread Edge (TR)	 Impact Edge (IM)	 1-3/4" Wood Bullnose (15W)
85#	\$ 1079	\$ 1079	\$ 1079	\$ 1188	\$ 1306	\$ 1188	\$ 1188	\$ 1606
87#	1145	1145	1145	1253	1372	1253	1253	1671
95#	1203	1203	1203	1322	1455	1322	1322	1694
95#	1268	1268	1268	1387	1520	1387	1387	1760
97#	1145	1145	1145	1259	1385	1259	1259	1627
100#	1210	1210	1210	1324	1451	1324	1324	1692
125#	1216	1216	1216	1339	1472	1339	1339	1720
128#	1282	1282	1282	1404	1537	1404	1404	1785

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

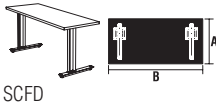
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

## Cantilevered Folding

MODEL	Features	A x B	MODEL NUMBER					Approx. Packaged Weight
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	
 <p><b>Rectangular Tables, Cantilevered</b></p> <ul style="list-style-type: none"> <li>Flannel trim piece is not used in folding leg</li> <li>Grommets not available on 18x60 folding</li> </ul>	Cantilevered	18 x 48"	S154CST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	60#
	Cantilevered	18 x 60"	S155CST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	69#
	Cantilevered	18 x 72"	S156CST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	81#
	Cantilevered	24 x 48"	S24CST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	72#
	Cantilevered	24 x 60"	S25CST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	82#
	Cantilevered	24 x 72"	S26CST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	97#
	Cantilevered	30 x 48"	S254CST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	83#
	Cantilevered	30 x 60"	S255CST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	96#
	Cantilevered	30 x 72"	S256CST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	112#
				<b>A</b>	<b>B</b>	<b>C</b>	<b>D</b>	<b>E</b>

### HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

### HOW TO BUILD A MODEL NUMBER

- A** Select basic model.

- B** Select edge style.

**54B** = 1-1/4" Vinyl bullnose

**BN** = Flat vinyl T-edge

**64E** = 1-1/4" Self-edge

**74P** = 74P edge

**KN** = Knife edge

**TR** = Tread edge

**IM** = Impact edge

**ME** = Urethane Edge

- C** Select edge color.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

- D** Select surface finish.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes

binder. Surface finish offerings are based on edge style selections.

- E** Select base finish.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder.

### OPTIONS

#### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57



1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	Impact Edge (IM)	Urethane Edge (ME)
\$ 833	\$ 833	\$ 833	\$ 919	\$ 1013	\$ 919	\$ 919	\$ 969
864	864	864	951	1046	951	951	1001
890	890	890	980	1077	980	980	1030
851	851	851	937	1031	937	937	987
871	871	871	958	1055	958	958	1008
994	994	994	1093	1203	1093	1093	1143
919	919	919	1011	1112	1011	1011	1061
936	936	936	1030	1133	1030	1030	1080
1010	1010	1010	1110	1222	1110	1110	1160

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
 Nevamar - LN/supplier's color pattern code  
 Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

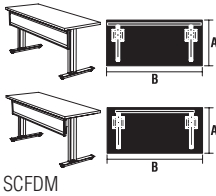
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Cantilevered Folding with Modesty Panel

MODEL	Features	A x B	MODEL NUMBER						
			Basic Model	Edge Style	Modesty Panel	Edge Color	Surface Finish	Base Finish	Modesty Panel Finish
 <p><b>Rectangular Tables, Folding, Modesty Panel, Cantilevered</b></p> <ul style="list-style-type: none"> <li>Flannel trim piece is not used in folding leg</li> <li>Grommets not available on 18x60 folding</li> <li>Modesty Panels are offered in full (MF) width of table or shorter (MS) than full width sizes. MS modesty panels do not extend beyond legs</li> <li>Modesty panels are offered in three insert options as standard. See below for options</li> <li>Each modesty panel includes a removable painted steel wire management trough that drops into a fitted groove</li> <li>Modesty panel must be removed before folding legs</li> <li>Top flannel trim piece is removed on folding legs</li> </ul>	Cantilevered	18 x 48"	S154CST/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 48"	S154CST/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 60"	S155CST/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 60"	S155CST/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 72"	S156CST/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 72"	S156CST/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 48"	S24CST/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 48"	S24CST/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 60"	S25CST/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 60"	S25CST/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 72"	S26CST/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 72"	S26CST/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 48"	S254CST/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 48"	S254CST/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 60"	S255CST/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 60"	S255CST/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 72"	S256CST/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 72"	S256CST/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>

A B C D E F G

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

- A** Select base model.
- B** Select edge style.  
**54B** = 1-1/4" Vinyl bullnose  
**BN** = Flat vinyl T-edge  
**64E** = 1-1/4" Self-edge  
**74P** = 74P edge  
**KN** = Knife edge  
**TR** = Tread edge  
**IM** = Impact edge  
**ME** = Urethane Edge
- C** Select modesty panel insert.  
**LMP** = Laminate modesty panel  
**SMP** = Steel modesty panel
- D** Select edge color.  
 Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

- E** Select surface finish.  
 Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.
- F** Select base finish.  
 Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.
- G** Select modesty panel insert finish.  
 Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57



# Synthesis™ Tables

Cantilevered Folding with Modesty Panel

Approx. Packaged Weight	1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	Impact Edge (IM)	Urethane Edge (ME)
74#	\$ 1133	\$ 1133	\$ 1133	\$ 1219	\$ 1313	\$ 1219	\$ 1219	\$ 1269
74#	1133	1133	1133	1219	1313	1219	1219	1269
86#	1164	1164	1164	1251	1346	1251	1251	1301
86#	1164	1164	1164	1251	1346	1251	1251	1301
100#	1215	1215	1215	1305	1402	1305	1305	1355
100#	1215	1215	1215	1305	1402	1305	1305	1355
86#	1151	1151	1151	1237	1331	1237	1237	1287
86#	1151	1151	1151	1237	1331	1237	1237	1287
99#	1171	1171	1171	1258	1355	1258	1258	1308
99#	1171	1171	1171	1258	1355	1258	1258	1308
116#	1319	1319	1319	1418	1528	1418	1418	1468
116#	1319	1319	1319	1418	1528	1418	1418	1468
97#	1219	1219	1219	1311	1412	1311	1311	1361
97#	1219	1219	1219	1311	1412	1311	1311	1361
112#	1236	1236	1236	1330	1433	1330	1330	1380
112#	1236	1236	1236	1330	1433	1330	1330	1380
131#	1335	1335	1335	1435	1547	1435	1435	1485
131#	1335	1335	1335	1435	1547	1435	1435	1485

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
 Nevamar - LN/supplier's color pattern code  
 Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

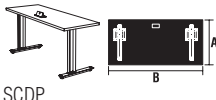
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Cantilevered Folding with PowerUp®

MODEL	Features	A x B	MODEL NUMBER						
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	Cord (feet)	Module Color
 <p><b>Rectangular Tables, Folding, PowerUp®, Cantilevered</b></p> <ul style="list-style-type: none"> <li>Available with one module (1) or two modules (2)</li> <li>Flannel trim piece is not used in folding leg</li> <li>Grommets not available on 18x60 folding</li> <li>Single PowerUp® is located in center at rear of table</li> <li>Tables with PowerUp® include under-surface wire management trough and plastic vertical wire managers</li> <li>Folding tables with PowerUp® (and troughs) require both legs be shortfold</li> </ul>	Cantilevered	18 x 48"	S154CST/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 48"	S154CST/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 60"	S155CST/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 60"	S155CST/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 72"	S156CST/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 72"	S156CST/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 48"	S24CST/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 48"	S24CST/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 60"	S25CST/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 60"	S25CST/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 72"	S26CST/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 72"	S26CST/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 48"	S254CST/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 48"	S254CST/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 60"	S255CST/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 60"	S255CST/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 72"	S256CST/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 72"	S256CST/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>

A B C D E F G

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

**A** Select base model.

**B** Select edge style.

**54B** = 1-1/4" Vinyl bullnose

**BN** = Flat vinyl T-edge

**64E** = 1-1/4" Self-edge

**74P** = 74P edge

**KN** = Knife edge

**TR** = Tread edge

**IM** = Impact edge

**ME** = Urethane Edge

**C** Select edge color.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

**D** Select surface finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes

binder. Surface finish offerings are based on edge style selections.

**E** Select base finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

**F** Select cord length.

**15** = 15'

**9** = 9'

**G** Select powerup color.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57



# Synthesis™ Tables

Cantilevered Folding with PowerUp®

Approx. Packaged Weight								
	1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	Impact Edge (IM)	Urethane Edge (ME)
63#	\$ 1040	\$ 1040	\$ 1040	\$ 1149	\$ 1267	\$ 1149	\$ 1149	\$ 1199
66#	1106	1106	1106	1214	1333	1214	1214	1264
72#	1061	1061	1061	1170	1288	1170	1170	1220
75#	1127	1127	1127	1235	1354	1235	1235	1285
84#	1123	1123	1123	1242	1375	1242	1242	1292
87#	1188	1188	1188	1307	1440	1307	1307	1357
75#	1046	1046	1046	1155	1273	1155	1155	1205
78#	1112	1112	1112	1220	1339	1220	1220	1270
85#	1079	1079	1079	1188	1306	1188	1188	1238
88#	1145	1145	1145	1253	1372	1253	1253	1303
100#	1203	1203	1203	1322	1455	1322	1322	1372
103#	1268	1268	1268	1387	1520	1387	1387	1437
86#	1082	1082	1082	1196	1322	1196	1196	1246
89#	1147	1147	1147	1261	1388	1261	1261	1311
99#	1145	1145	1145	1259	1385	1259	1259	1309
102#	1210	1210	1210	1324	1451	1324	1324	1374
115#	1216	1216	1216	1339	1472	1339	1339	1389
118#	1282	1282	1282	1404	1537	1404	1404	1454

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
 Nevamar - LN/supplier's color pattern code  
 Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

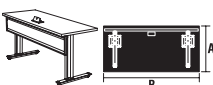
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Cantilevered Folding with PowerUp®/Modesty Panel

Features	A x B	MODEL NUMBER									Approx. Packaged Weight
		Basic Model	Edge Style	Modesty Panel	Edge Color	Surface Finish	Base Finish	Modesty Panel Finish	Cord (feet)	Module Color	
	Cantilevered 18 x 48"	S154CST/1/MF	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	77#
	Cantilevered 18 x 48"	S154CST/1/MS	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	77#
	Cantilevered 18 x 48"	S154CST/2/MF	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	80#
	Cantilevered 18 x 48"	S154CST/2/MS	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	80#
	Cantilevered 18 x 60"	S155CST/1/MF	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	89#
	Cantilevered 18 x 60"	S155CST/1/MS	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	89#
	Cantilevered 18 x 60"	S155CST/2/MF	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	92#
	Cantilevered 18 x 60"	S155CST/2/MS	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	92#
	Cantilevered 18 x 72"	S156CST/1/MF	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	103#
	Cantilevered 18 x 72"	S156CST/1/MS	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	103#
	Cantilevered 18 x 72"	S156CST/2/MF	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	106#
	Cantilevered 18 x 72"	S156CST/2/MS	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	106#
	Cantilevered 24 x 48"	S24CST/1/MF	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	89#
	Cantilevered 24 x 48"	S24CST/1/MS	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	89#
	Cantilevered 24 x 48"	S24CST/2/MF	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	92#
	Cantilevered 24 x 48"	S24CST/2/MS	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	92#
	Cantilevered 24 x 60"	S25CST/1/MF	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	102#
	Cantilevered 24 x 60"	S25CST/1/MS	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	102#
	Cantilevered 24 x 60"	S25CST/2/MF	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	105#
	Cantilevered 24 x 60"	S25CST/2/MS	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	105#
	Cantilevered 24 x 72"	S26CST/1/MF	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	119#
	Cantilevered 24 x 72"	S26CST/1/MS	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	119#
	Cantilevered 24 x 72"	S26CST/2/MF	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	121#
	Cantilevered 24 x 72"	S26CST/2/MS	□□□	□□□	□□□	□□□	□□	□□□□	□□	□□□	121#

A

B

C

D

E

F

G

H

I

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: •The □ indicates that a choice is required.

- The absence of the □ indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

- A** Select base model.

- B** Select edge style.
- 54B** = 1-1/4" Vinyl bullnose  
**BN** = Flat vinyl T-edge  
**64E** = 1-1/4" Self-edge  
**74P** = 74P edge  
**KN** = Knife edge  
**TR** = Tread edge  
**IM** = Impact edge  
**ME** = Urethane Edge

- C** Select modesty panel insert.
- LMP** = Laminate modesty panel  
**SMP** = Steel modesty panel

- D** Select edge color.  
 Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

- E** Select surface finish.  
 Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.

- F** Select base finish.  
 Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

- G** Select modesty panel insert finish.  
 Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

- H** Select cord length.
- 15** = 15'  
**9** = 9'

- I** Select powerup color.  
 Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

binder.





# Synthesis™ Tables

Cantilevered Folding with PowerUp®/Modesty Panel

1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	Impact Edge (IM)	Urethane Edge (ME)
\$ 1340	\$ 1340	\$ 1340	\$ 1449	\$ 1567	\$ 1449	\$ 1449	\$ 1499
1340	1340	1340	1449	1567	1449	1449	1499
1406	1406	1406	1514	1633	1514	1514	1564
1406	1406	1406	1514	1633	1514	1514	1564
1361	1361	1361	1470	1588	1470	1470	1520
1361	1361	1361	1470	1588	1470	1470	1520
1427	1427	1427	1535	1654	1535	1535	1585
1427	1427	1427	1535	1654	1535	1535	1585
1448	1448	1448	1567	1700	1567	1567	1617
1448	1448	1448	1567	1700	1567	1567	1617
1513	1513	1513	1632	1765	1632	1632	1682
1513	1513	1513	1632	1765	1632	1632	1682
1346	1346	1346	1455	1573	1455	1455	1505
1346	1346	1346	1455	1573	1455	1455	1505
1412	1412	1412	1520	1639	1520	1520	1570
1412	1412	1412	1520	1639	1520	1520	1570
1379	1379	1379	1488	1606	1488	1488	1538
1379	1379	1379	1488	1606	1488	1488	1538
1445	1445	1445	1553	1672	1553	1553	1603
1445	1445	1445	1553	1672	1553	1553	1603
1528	1528	1528	1647	1780	1647	1647	1697
1528	1528	1528	1647	1780	1647	1647	1697
1593	1593	1593	1712	1845	1712	1712	1762
1593	1593	1593	1712	1845	1712	1712	1762

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
Nevamar - LN/supplier's color pattern code  
Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

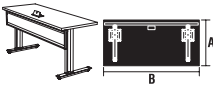
### Shipping

Shipped k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302 factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Cantilevered Folding with PowerUp®/Modesty Panel

Features	A x B	MODEL NUMBER									Approx. Packaged Weight
		Basic Model	Edge Style	Modesty Panel	Edge Color	Surface Finish	Base Finish	Modesty Panel Finish	Cord (feet)	Module Color	
	Cantilevered 30 x 48"	S254CST/1/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	100#
	Cantilevered 30 x 48"	S254CST/1/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	100#
	Cantilevered 30 x 48"	S254CST/2/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	103#
	Cantilevered 30 x 48"	S254CST/2/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	103#
	Cantilevered 30 x 60"	S255CST/1/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	115#
	Cantilevered 30 x 60"	S255CST/1/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	115#
	Cantilevered 30 x 60"	S255CST/2/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	118#
	Cantilevered 30 x 60"	S255CST/2/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	118#
	Cantilevered 30 x 72"	S256CST/1/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	134#
	Cantilevered 30 x 72"	S256CST/1/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	134#
	Cantilevered 30 x 72"	S256CST/2/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	137#
	Cantilevered 30 x 72"	S256CST/2/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	137#

SCDPM

## Rectangular Tables, Folding, PowerUp®/Modesty Panel, Cantilevered

- Available with one module (1) or two modules (2)
- Flannel trim piece is not used in folding leg
- Grommets not available on 18x60 folding
- Modesty Panels are offered in full (MF) width of table or shorter (MS) than full width sizes. MS modesty panels do not extend beyond legs
- Modesty panels are offered in three insert options as standard. See below for options
- Each modesty panel includes a removable painted steel wire management trough that drops into a fitted groove
- Modesty panel must be removed before folding legs
- Top flannel trim piece is removed on folding legs
- Single PowerUp® is located in center at rear of table
- Tables with PowerUp® include under-surface wire management trough and plastic vertical wire managers. 48" wide tables receive velcro wire management and leg wireways
- Folding tables with PowerUp® (and troughs) require both legs to be short-fold

A

B

C

D

E

F

G

H

I

## HOW TO ORDER

Indicate the following information on order form:

1. Quantity of each item.
2. Model number, including options. See "How To Build a Model Number".
3. Any special service required.

- Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

- A** Select base model.

- B** Select edge style.

**54B** = 1-1/4" Vinyl bullnose

**BN** = Flat vinyl T-edge

**64E** = 1-1/4" Self-edge

**74P** = 74P edge

**KN** = Knife edge

**TR** = Tread edge

**IM** = Impact edge

**ME** = Urethane Edge

- C** Select modesty panel insert.

**LMP** = Laminate modesty panel

**SMP** = Steel modesty panel

- D** Select edge color.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

- E** Select surface finish.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.

- F** Select base finish.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder.

- G** Select modesty panel insert finish.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder.

- H** Select cord length.

**15** = 15'

**9** = 9'

- I** Select powerup color.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder.



# Synthesis™ Tables

Cantilevered Folding with PowerUp®/Modesty Panel



1-1/4" Vinyl  
Bullnose  
(54B)



Flat Vinyl T-Edge  
(BN)



1-1/4"  
Self-edge  
(64E)



74P Edge  
(74P)



Knife Edge  
(KN)



Tread Edge  
(TR)



Impact Edge  
(IM)



Urethane Edge  
(ME)

\$ 1382	\$ 1382	\$ 1382	\$ 1496	\$ 1622	\$ 1496	\$ 1496	\$ 1546
1382	1382	1382	1496	1622	1496	1496	1546
1447	1447	1447	1561	1688	1561	1561	1611
1447	1447	1447	1561	1688	1561	1561	1611
1445	1445	1445	1559	1685	1559	1559	1609
1445	1445	1445	1559	1685	1559	1559	1609
1510	1510	1510	1624	1751	1624	1624	1674
1510	1510	1510	1624	1751	1624	1624	1674
1541	1541	1541	1664	1797	1664	1664	1714
1541	1541	1541	1664	1797	1664	1664	1714
1607	1607	1607	1729	1862	1729	1729	1779
1607	1607	1607	1729	1862	1729	1729	1779

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases.  
Upcharge is \$57

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
Nevamar - LN/supplier's color pattern code  
Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

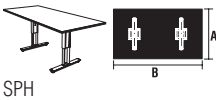
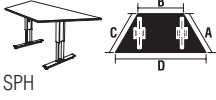
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Pin Height Adjustable

MODEL	Features	A x B x C x D	MODEL NUMBER					Approx. Packaged Weight
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	
 <p><b>Rectangular Tables, T Base</b></p>	T Base	18 x 48"	S154P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	69#
	T Base	18 x 60"	S155P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	76#
	T Base	18 x 72"	S156P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	84#
	T Base	18 x 84"	S157P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	91#
	T Base	18 x 96"	S158P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	99#
	T Base	24 x 48"	S24P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	79#
	T Base	24 x 60"	S25P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	89#
	T Base	24 x 72"	S26P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	99#
	T Base	24 x 84"	S27P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	109#
	T Base	24 x 96"	S28P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	119#
	T Base	30 x 48"	S254P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	89#
	T Base	30 x 60"	S255P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	102#
	T Base	30 x 72"	S256P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	114#
	T Base	30 x 84"	S257P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	127#
	T Base	30 x 96"	S258P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	139#
	T Base	36 x 48"	S34P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	99#
	T Base	36 x 60"	S35P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	114#
	T Base	36 x 72"	S36P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	129#
	T Base	36 x 84"	S37P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	144#
	T Base	36 x 96"	S38P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	159#
 <p><b>Trapezoidal Tables, T Base</b></p>	T Base	24 x 24 x 24 x 48"	ST24P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	65#
	T Base	30 x 30 x 30 x 60"	ST35P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	80#
	T Base	36 x 36 x 36 x 72"	ST36P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	98#

**A** **B** **C** **D** **E**

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: •The  indicates that a choice is required.  
•The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select edge style.
- 54B** = 1-1/4" Vinyl bullnose  
**BN** = Flat vinyl T-edge  
**64E** = 1-1/4" Self-edge  
**74P** = 74P edge  
**KN** = Knife edge  
**TR** = Tread edge  
**IM** = Impact edge  
**ME** = Urethane Edge  
**RE** = Reed-solid wood T-edge  
**FA** = Facet-solid wood T-edge  
**PT** = Plateau-post-formed veneer

- C** Select edge color.  
Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

- D** Select surface finish.  
Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.
- E** Select base finish.  
Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder.

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57



# Synthesis™ Tables

Pin Height Adjustable

1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	Impact Edge (IM)	Urethane Edge (ME)	Veneer Reed (RE)	Veneer Facet (FA)	Veneer Plateau (PT)
\$ 832	\$ 832	\$ 832	\$ 918	\$ 1012	\$ 918	\$ 918	\$ 968	\$ 1170	\$ 1170	\$ 1195
864	864	864	951	1046	951	951	1001	1272	1272	1303
890	890	890	980	1077	980	980	1030	1379	1379	1416
994	994	994	1093	1203	1093	1093	N/A	1516	1516	1559
1010	1010	1010	1110	1222	1110	1110	N/A	1568	1568	1608
851	851	851	937	1031	937	937	987	1409	1409	1446
871	871	871	958	1055	958	958	1008	1523	1523	1567
994	994	994	1093	1203	1093	1093	1143	1869	1869	1929
1088	1088	1088	1196	1317	1196	1196	N/A	2092	2092	2161
1139	1139	1139	1254	1380	1254	1254	N/A	2276	2276	2354
919	919	919	1011	1112	1011	1011	1061	1542	1542	1583
936	936	936	1030	1133	1030	1030	1080	1576	1576	1621
1010	1010	1010	1110	1222	1110	1110	1160	2061	2061	2135
1167	1167	1167	1284	1412	1284	1284	N/A	2367	2367	2451
1190	1190	1190	1309	1439	1309	1309	N/A	2566	2566	2662
1053	1053	1053	1159	1278	1159	1159	N/A	2232	2232	2304
1071	1071	1071	1177	1296	1177	1177	N/A	2330	2330	2418
1130	1130	1130	1243	1367	1243	1243	N/A	2576	2576	2669
1294	1294	1294	1423	1567	1423	1423	N/A	2881	2881	2989
1313	1313	1313	1445	1589	1445	1445	N/A	3190	3190	3313
\$ 924	\$ 924	\$ 924	\$ 1017	\$ 1119	\$ 1017	\$ 1017	N/A	\$ 1483	\$ 1483	\$ 1530
998	998	998	1098	1208	1098	1098	N/A	1685	1685	1730
1254	1254	1254	1380	1518	1380	1380	N/A	2564	2564	2657

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
 Nevamar - LN/supplier's color pattern code  
 Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

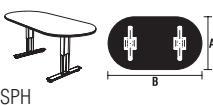
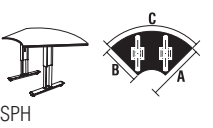
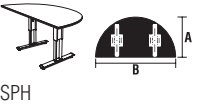
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Pin Height Adjustable

MODEL	Features	A x B x C	MODEL NUMBER					Approx. Packaged Weight
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	
 <p>Racetrack Tables (Oval)</p>	T Base	36 x 72"	S036P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	120#
 <p>Crescent Tables, T Base</p>	T Base	48 x 24 x 75½"	SC24P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	87#
	T Base	60 x 24 x 94"	SC25P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	93#
	T Base	48 x 30 x 75½"	SC254P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	102#
	T Base	60 x 30 x 94"	SC255P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	113#
	T Base	60 x 36 x 94"	SC35P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	122#
 <p>Half Round Tables, T Base</p>	T Base	30 x 60"	SH255P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	89#
	T Base	36 x 72"	SH36P	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	110#

**A** **B** **C** **D** **E**

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: •The  indicates that a choice is required.  
•The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select edge style.
- 54B** = 1-1/4" Vinyl bullnose  
**BN** = Flat vinyl T-edge  
**64E** = 1-1/4" Self-edge  
**74P** = 74P edge  
**KN** = Knife edge  
**TR** = Tread edge  
**IM** = Impact edge  
**RE** = Reed-solid wood T-edge  
**FA** = Facet-solid wood T-edge  
**PT** = Plateau-post-formed veneer
- C** Select edge color.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

- D** Select surface finish.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.
- E** Select base finish.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases.  
Upcharge is \$57



# Synthesis™ Tables

Pin Height Adjustable



1-1/4" Vinyl  
Bullnose  
(54B)

\$ 1206



Flat Vinyl T-  
Edge  
(BN)

\$ 1206



1-1/4"  
Self-edge  
(64E)

\$ 1206



74P Edge  
(74P)

\$ 1326



Knife Edge  
(KN)

\$ 1458



Tread Edge  
(TR)

\$ 1326



Impact Edge  
(IM)

\$ 1326



Veneer  
Reed  
(RE)

\$ 2576



Veneer  
Facet  
(FA)

\$ 2576



Veneer  
Plateau  
(PT)

\$ 2669

\$ 755

\$ 755

\$ 755

\$ 831

\$ 914

\$ 831

\$ 831

N/A

N/A

N/A

1099

1099

1099

1209

1330

1209

1209

N/A

N/A

N/A

763

763

763

840

923

840

840

N/A

N/A

N/A

1107

1107

1107

1219

1340

1219

1219

N/A

N/A

N/A

1121

1121

1121

1234

1358

1234

1234

N/A

N/A

N/A

\$ 1087

\$ 1087

\$ 1087

\$ 1195

\$ 1315

\$ 1195

\$ 1195

\$ 1595

\$ 1595

\$ 1640

1254

1254

1254

1380

1518

1380

1380

2524

2524

2617

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
Nevamar - LN/supplier's color pattern code  
Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

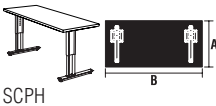
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Cantilevered Pin Height Adjustable

MODEL	Features	A x B	MODEL NUMBER					Approx. Packaged Weight
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	
 <p><b>Rectangular Tables, Cantilevered</b></p> <ul style="list-style-type: none"> <li>Pin height adjustment offers size range of 27-32" in 1" increments</li> <li>Sheath replaces flannel trim piece</li> </ul>	Cantilevered	18 x 48"	S154CP	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	69#
	Cantilevered	18 x 60"	S155CP	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	76#
	Cantilevered	18 x 72"	S156CP	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	89#
	Cantilevered	24 x 48"	S24CP	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	80#
	Cantilevered	24 x 60"	S25CP	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	90#
	Cantilevered	24 x 72"	S26CP	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	105#
	Cantilevered	30 x 48"	S254CP	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	91#
	Cantilevered	30 x 60"	S255CP	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	104#
	Cantilevered	30 x 72"	S256CP	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	120#
				<b>A</b>	<b>B</b>	<b>C</b>	<b>D</b>	<b>E</b>

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

**A** Select basic model.

**B** Select edge style.

<b>54B</b>	= 1-1/4" Vinyl bullnose
<b>BN</b>	= Flat vinyl T-edge
<b>64E</b>	= 1-1/4" Self-edge
<b>74P</b>	= 74P edge
<b>KN</b>	= Knife edge
<b>TR</b>	= Tread edge
<b>IM</b>	= Impact edge
<b>ME</b>	= Urethane Edge
<b>RE</b>	= Reed-solid wood T-edge
<b>FA</b>	= Facet-solid wood T-edge
<b>PT</b>	= Plateau-post-formed veneer

**C** Select edge color.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

**D** Select surface finish.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.

**E** Select base finish.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder.

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57





# Synthesis™ Tables

Cantilevered Pin Height Adjustable

1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	Impact Edge (IM)	Urethane Edge (ME)	Veneer Reed (RE)	Veneer Facet (FA)	Veneer Plateau (PT)
\$ 832	\$ 832	\$ 832	\$ 918	\$ 1012	\$ 918	\$ 918	\$ 968	\$ 1170	\$ 1170	\$ 1195
864	864	864	951	1046	951	951	1001	1272	1272	1303
890	890	890	980	1077	980	980	1030	1379	1379	1416
851	851	851	937	1031	937	937	987	1409	1409	1446
871	871	871	958	1055	958	958	1008	1523	1523	1567
994	994	994	1093	1203	1093	1093	1143	1869	1869	1929
919	919	919	1011	1112	1011	1011	1061	1542	1542	1583
936	936	936	1030	1133	1030	1030	1080	1576	1576	1621
1010	1010	1010	1110	1222	1110	1110	1160	2061	2061	2135

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
 Nevamar - LN/supplier's color pattern code  
 Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

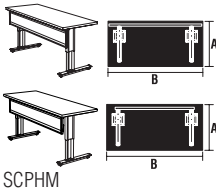
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Cantilevered Pin Height Adjustable w/Modesty Panel

MODEL	Features	A x B	MODEL NUMBER						
			Basic Model	Edge Style	Modesty Panel	Edge Color	Surface Finish	Base Finish	Modesty Panel Finish
 <p><b>Rectangular Tables, Pin Height Adj, Modesty Panel, Cantilevered</b></p> <ul style="list-style-type: none"> <li>• Pin height adjustment offers size range of 27-32" in 1" increments</li> <li>• Sheath replaces flannel trim piece</li> <li>• Modesty Panels are offered in full (MF) width of table or shorter (MS) than full width sizes. MS modesty panels do not extend beyond legs</li> <li>• Modesty panels are offered in three insert options as standard. See below for options</li> <li>• Each modesty panel includes a removable painted steel wire management trough that drops into a fitted groove</li> </ul>	Cantilevered	18 x 48"	S154CP/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 48"	S154CP/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 60"	S155CP/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 60"	S155CP/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 72"	S156CP/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 72"	S156CP/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 48"	S24CP/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 48"	S24CP/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 60"	S25CP/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 60"	S25CP/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 72"	S26CP/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 72"	S26CP/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 48"	S254CP/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 48"	S254CP/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 60"	S255CP/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 60"	S255CP/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 72"	S256CP/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 72"	S256CP/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>

A B C D E F G

## HOW TO ORDER

Indicate the following information on order form:

1. Quantity of each item.
2. Model number, including options. See "How To Build a Model Number".
3. Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

- A** Select base model.
- B** Select edge style.  
**54B** = 1-1/4" Vinyl bullnose  
**BN** = Flat vinyl T-edge  
**64E** = 1-1/4" Self-edge  
**74P** = 74P edge  
**KN** = Knife edge  
**TR** = Tread edge  
**IM** = Impact edge  
**ME** = Urethane Edge  
**RE** = Reed-solid wood T-edge  
**FA** = Facet-solid wood T-edge  
**PT** = Plateau-post-formed veneer
- C** Select modesty panel insert.  
**LMP** = Laminate modesty panel  
**SMP** = Steel modesty panel
- D** Select edge color.  
 Refer to color addendum at ki.com or in

KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

- E** Select surface finish.  
 Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.
- F** Select base finish.  
 Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.
- G** Select modesty panel insert finish.  
 Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57



# Synthesis™ Tables

Cantilevered Pin Height Adjustable w/Modesty Panel

Approx. Packaged Weight	1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	Impact Edge (IM)	Urethane Edge (ME)	Veneer Reed (RE)	Veneer Facet (FA)	Veneer Plateau (PT)
83#	\$ 1132	\$ 1132	\$ 1132	\$ 1218	\$ 1312	\$ 1218	\$ 1218	\$ 1268	\$ 1570	\$ 1570	\$ 1595
83#	1132	1132	1132	1218	1312	1218	1218	1268	1570	1570	1595
93#	1164	1164	1164	1251	1346	1251	1251	1301	1672	1672	1703
93#	1164	1164	1164	1251	1346	1251	1251	1301	1672	1672	1703
108#	1215	1215	1215	1305	1402	1305	1305	1355	1809	1809	1846
108#	1215	1215	1215	1305	1402	1305	1305	1355	1809	1809	1846
94#	1151	1151	1151	1237	1331	1237	1237	1287	1809	1809	1846
94#	1151	1151	1151	1237	1331	1237	1237	1287	1809	1809	1846
107#	1171	1171	1171	1258	1355	1258	1258	1308	1923	1923	1967
107#	1171	1171	1171	1258	1355	1258	1258	1308	1923	1923	1967
124#	1319	1319	1319	1418	1528	1418	1418	1468	2299	2299	2359
124#	1319	1319	1319	1418	1528	1418	1418	1468	2299	2299	2359
105#	1219	1219	1219	1311	1412	1311	1311	1361	1942	1942	1983
105#	1219	1219	1219	1311	1412	1311	1311	1361	1942	1942	1983
120#	1236	1236	1236	1330	1433	1330	1330	1380	1976	1976	2021
120#	1236	1236	1236	1330	1433	1330	1330	1380	1976	1976	2021
139#	1335	1335	1335	1435	1547	1435	1435	1485	2491	2491	2565
139#	1335	1335	1335	1435	1547	1435	1435	1485	2491	2491	2565

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
 Nevamar - LN/supplier's color pattern code  
 Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

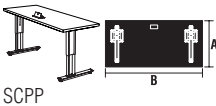
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Cantilevered Pin Height Adjustable w/PowerUp®

MODEL	Features	A x B	MODEL NUMBER							
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	Cord (feet)	Module Color	
 <p><b>Rectangular Tables, Pin Height Adjustable, PowerUp®, Cantilevered</b></p> <ul style="list-style-type: none"> <li>Available with one module (1) or two modules (2)</li> <li>Pin height adjustment offers size range of 27-32" in 1" increments</li> <li>Sheath replaces flannel trim piece</li> <li>Single PowerUp® is located in center at rear of table</li> <li>Tables with PowerUp® include under-surface wire management trough</li> </ul>	Cantilevered	18 x 48"	S154CP/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 48"	S154CP/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 60"	S155CP/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 60"	S155CP/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 72"	S156CP/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	18 x 72"	S156CP/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 48"	S24CP/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 48"	S24CP/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 60"	S25CP/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 60"	S25CP/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 72"	S26CP/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	24 x 72"	S26CP/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 48"	S254CP/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 48"	S254CP/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 60"	S255CP/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 60"	S255CP/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 72"	S256CP/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
	Cantilevered	30 x 72"	S256CP/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>

A B C D E F G

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

**A** Select base model.

**B** Select edge style.

**54B** = 1-1/4" Vinyl bullnose

**BN** = Flat vinyl T-edge

**64E** = 1-1/4" Self-edge

**74P** = 74P edge

**KN** = Knife edge

**TR** = Tread edge

**IM** = Impact edge

**ME** = Urethane Edge

**C** Select edge color.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

**D** Select surface finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes

binder. Surface finish offerings are based on edge style selections.

**E** Select base finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

**F** Select cord length.

**15** = 15'

**9** = 9'

**G** Select powerup color.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57



# Synthesis™ Tables

Cantilevered Pin Height Adjustable w/PowerUp®

Approx. Packaged Weight								
	1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	Impact Edge (IM)	Urethane Edge (ME)
72#	\$ 1040	\$ 1040	\$ 1040	\$ 1149	\$ 1267	\$ 1149	\$ 1149	\$ 1199
75#	1106	1106	1106	1214	1333	1214	1214	1264
79#	1061	1061	1061	1170	1288	1170	1170	1220
82#	1127	1127	1127	1235	1354	1235	1235	1285
92#	1123	1123	1123	1242	1375	1242	1242	1292
95#	1188	1188	1188	1307	1440	1307	1307	1357
83#	1046	1046	1046	1155	1273	1155	1155	1205
86#	1112	1112	1112	1220	1339	1220	1220	1270
93#	1079	1079	1079	1188	1306	1188	1188	1238
96#	1145	1145	1145	1253	1372	1253	1253	1303
108#	1203	1203	1203	1322	1455	1322	1322	1372
111#	1268	1268	1268	1387	1520	1387	1387	1437
94#	1082	1082	1082	1196	1322	1196	1196	1246
97#	1147	1147	1147	1261	1388	1261	1261	1311
107#	1145	1145	1145	1259	1385	1259	1259	1309
110#	1210	1210	1210	1324	1451	1324	1324	1374
123#	1216	1216	1216	1339	1472	1339	1339	1389
126#	1282	1282	1282	1404	1537	1404	1404	1454

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
 Nevamar - LN/supplier's color pattern code  
 Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

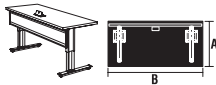
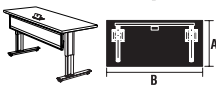

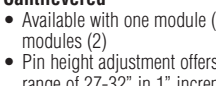
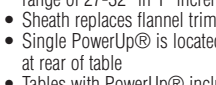
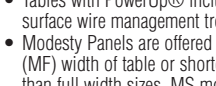
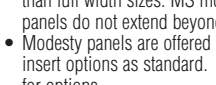
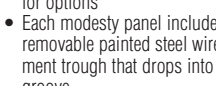
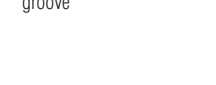





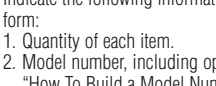
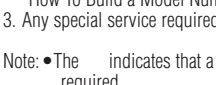
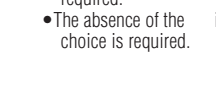




### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Cantilevered Pin Hgt Adj w/PowerUp®&Modesty Panel

Features		A x B		MODEL NUMBER								Approx. Packaged Weight
				Basic Model	Edge Style	Modesty Panel	Edge Color	Surface Finish	Base Finish	Modesty Panel Finish	Cord (feet)	
	Cantilevered	18 x 48"	S154CP/1/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	86#			
	Cantilevered	18 x 48"	S154CP/1/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	86#			
	Cantilevered	18 x 48"	S154CP/2/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	89#			
	Cantilevered	18 x 48"	S154CP/2/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	89#			
	Cantilevered	18 x 60"	S155CP/1/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	96#			
	Cantilevered	18 x 60"	S155CP/1/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	96#			
	Cantilevered	18 x 60"	S155CP/2/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	99#			
	Cantilevered	18 x 60"	S155CP/2/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	99#			
	Cantilevered	18 x 72"	S156CP/1/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	111#			
	Cantilevered	18 x 72"	S156CP/1/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	111#			
	Cantilevered	18 x 72"	S156CP/2/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	114#			
	Cantilevered	18 x 72"	S156CP/2/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	114#			
	Cantilevered	24 x 48"	S24CP/1/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	97#			
	Cantilevered	24 x 48"	S24CP/1/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	97#			
	Cantilevered	24 x 48"	S24CP/2/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	100#			
	Cantilevered	24 x 48"	S24CP/2/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	100#			
	Cantilevered	24 x 60"	S25CP/1/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	110#			
	Cantilevered	24 x 60"	S25CP/1/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	110#			
	Cantilevered	24 x 60"	S25CP/2/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	113#			
	Cantilevered	24 x 60"	S25CP/2/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	113#			
	Cantilevered	24 x 72"	S26CP/1/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	127#			
	Cantilevered	24 x 72"	S26CP/1/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	127#			
	Cantilevered	24 x 72"	S26CP/2/MF	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	130#			
	Cantilevered	24 x 72"	S26CP/2/MS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	130#			

SCPPM

## Rectangular Tables, Pin Hgt Adj, PowerUp®/Mod Panel, Cantilevered

- Available with one module (1) or two modules (2)
- Pin height adjustment offers size range of 27-32" in 1" increments
- Sheath replaces flannel trim piece
- Single PowerUp® is located in center at rear of table
- Tables with PowerUp® include under-surface wire management trough
- Modesty Panels are offered in full (MF) width of table or shorter (MS) than full width sizes. MS modesty panels do not extend beyond legs
- Modesty panels are offered in three insert options as standard. See below for options
- Each modesty panel includes a removable painted steel wire management trough that drops into a fitted groove

## HOW TO ORDER

Indicate the following information on order form:

1. Quantity of each item.
2. Model number, including options. See "How To Build a Model Number".
3. Any special service required.

Note: •The  indicates that a choice is required.

- The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

- A** Select base model.

- B** Select edge style.

**54B** = 1-1/4" Vinyl bullnose

**BN** = Flat vinyl T-edge

**64E** = 1-1/4" Self-edge

**74P** = 74P edge

**KN** = Knife edge

**TR** = Tread edge

**IM** = Impact edge

**ME** = Urethane Edge

- C** Select modesty panel insert.

**LMP** = Laminate modesty panel

**SMP** = Steel modesty panel

- D** Select edge color.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

- E** Select surface finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.

- F** Select base finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

- G** Select modesty panel insert finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

- H** Select cord length.

**15** = 15'

**9** = 9'

- I** Select powerup color.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

binder.



# Synthesis™ Tables

Cantilevered Pin Hgt Adj w/PowerUp®&Modesty Panel

1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	Impact Edge (IM)	Urethane Edge (ME)
\$ 1340	\$ 1340	\$ 1340	\$ 1449	\$ 1567	\$ 1449	\$ 1449	\$ 1499
1340	1340	1340	1449	1567	1449	1449	1499
1406	1406	1406	1514	1633	1514	1514	1564
1406	1406	1406	1514	1633	1514	1514	1564
1361	1361	1361	1470	1588	1470	1470	1520
1361	1361	1361	1470	1588	1470	1470	1520
1427	1427	1427	1535	1654	1535	1535	1585
1427	1427	1427	1535	1654	1535	1535	1585
1448	1448	1448	1567	1700	1567	1567	1617
1448	1448	1448	1567	1700	1567	1567	1617
1513	1513	1513	1632	1765	1632	1632	1682
1513	1513	1513	1632	1765	1632	1632	1682
1346	1346	1346	1455	1573	1455	1455	1505
1346	1346	1346	1455	1573	1455	1455	1505
1412	1412	1412	1520	1639	1520	1520	1570
1412	1412	1412	1520	1639	1520	1520	1570
1379	1379	1379	1488	1606	1488	1488	1538
1379	1379	1379	1488	1606	1488	1488	1538
1445	1445	1445	1553	1672	1553	1553	1603
1445	1445	1445	1553	1672	1553	1553	1603
1528	1528	1528	1647	1780	1647	1647	1697
1528	1528	1528	1647	1780	1647	1647	1697
1593	1593	1593	1712	1845	1712	1712	1762
1593	1593	1593	1712	1845	1712	1712	1762

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
Nevamar - LN/supplier's color pattern code  
Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern. Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Cantilevered Pin Hgt Adj w/PowerUp®&Modesty Panel

Features		A x B	MODEL NUMBER								Approx. Packaged Weight	
			Basic Model	Edge Style	Modesty Panel	Edge Color	Surface Finish	Base Finish	Modesty Panel Finish	Cord (feet)		Module Color
	Cantilevered	30 x 48"	S254CP/1/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	108#
	Cantilevered	30 x 48"	S254CP/1/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	108#
	Cantilevered	30 x 48"	S254CP/2/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	111#
	Cantilevered	30 x 48"	S254CP/2/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	111#
	Cantilevered	30 x 60"	S255CP/1/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	123#
	Cantilevered	30 x 60"	S255CP/1/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	123#
	Cantilevered	30 x 60"	S255CP/2/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	126#
	Cantilevered	30 x 60"	S255CP/2/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	126#
	Cantilevered	30 x 72"	S256CP/1/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	142#
	Cantilevered	30 x 72"	S256CP/1/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	142#
	Cantilevered	30 x 72"	S256CP/2/MF	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	145#
	Cantilevered	30 x 72"	S256CP/2/MS	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	145#

SCPPM

### Rectangular Tables, Pin Hgt Adj, PowerUp®/Mod Panel, Cantilevered

- Available with one module (1) or two modules (2)
- Pin height adjustment offers size range of 27-32" in 1" increments
- Sheath replaces flannel trim piece
- Single PowerUp® is located in center at rear of table
- Tables with PowerUp® include under-surface wire management trough
- Modesty Panels are offered in full (MF) width of table or shorter (MS) than full width sizes. MS modesty panels do not extend beyond legs
- Modesty panels are offered in three insert options as standard. See below for options
- Each modesty panel includes a removable painted steel wire management trough that drops into a fitted groove

A B C D E F G H I

### HOW TO ORDER

Indicate the following information on order form:

1. Quantity of each item.
2. Model number, including options. See "How To Build a Model Number".
3. Any special service required.

Note: •The  indicates that a choice is required.  
•The absence of the  indicates that no choice is required.

### HOW TO BUILD A MODEL NUMBER

- A** Select base model.
- B** Select edge style.
  - 54B** = 1-1/4" Vinyl bullnose
  - BN** = Flat vinyl T-edge
  - 64E** = 1-1/4" Self-edge
  - 74P** = 74P edge
  - KN** = Knife edge
  - TR** = Tread edge
  - IM** = Impact edge
  - ME** = Urethane Edge
- C** Select modesty panel insert.
  - LMP** = Laminate modesty panel
  - SMP** = Steel modesty panel
- D** Select edge color. Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

- E** Select surface finish. Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.
- F** Select base finish. Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.
- G** Select modesty panel insert finish. Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.
- H** Select cord length.
  - 15** = 15'
  - 9** = 9'
- I** Select powerup color. Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.





# Synthesis™ Tables

Cantilevered Pin Hgt Adj w/PowerUp®&Modesty Panel



1-1/4" Vinyl  
Bullnose  
(54B)



Flat Vinyl T-Edge  
(BN)



1-1/4"  
Self-edge  
(64E)



74P Edge  
(74P)



Knife Edge  
(KN)



Tread Edge  
(TR)



Impact Edge  
(IM)



Urethane Edge  
(ME)

1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	Impact Edge (IM)	Urethane Edge (ME)
\$ 1382	\$ 1382	\$ 1382	\$ 1496	\$ 1622	\$ 1496	\$ 1496	\$ 1546
1382	1382	1382	1496	1622	1496	1496	1546
1447	1447	1447	1561	1688	1561	1561	1611
1447	1447	1447	1561	1688	1561	1561	1611
1445	1445	1445	1559	1685	1559	1559	1609
1445	1445	1445	1559	1685	1559	1559	1609
1510	1510	1510	1624	1751	1624	1624	1674
1510	1510	1510	1624	1751	1624	1624	1674
1541	1541	1541	1664	1797	1664	1664	1714
1541	1541	1541	1664	1797	1664	1664	1714
1607	1607	1607	1729	1862	1729	1729	1779
1607	1607	1607	1729	1862	1729	1729	1779

## OPTIONS

### Rolling Synthesis Base Option

Available on 'T', 'TT' and Cantilevered bases, two legged tables. Wheels are warm grey only. Glides on opposite base are also warm grey. Add "R" to end of model for rolling base. Factory installed. Not retrofittable to earlier purchases. Upcharge is \$57

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
Nevamar - LN/supplier's color pattern code  
Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C



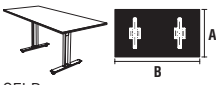
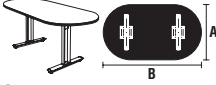
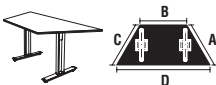
### Shipping

Shipped k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302 factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

## Flip-Top

MODEL	Features	A x B x C x D	MODEL NUMBER					Approx. Packaged Weight
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	
 SFLP	<b>Square Tables, X Base</b>	X Base 30 x 30"	SS25FT	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	57#
		X Base 36 x 36"	SS3FT	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	71#
 SFLP	<b>Round Tables, X Base</b>	X Base 30" Diameter	SR25FT	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	50#
		X Base 36" Diameter	SR3FT	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	61#
 SFLP	<b>Rectangular Tables, T Base</b>	T Base 24 x 48"	S24FT	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	76#
		T Base 24 x 60"	S25FT	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	86#
		T Base 24 x 72"	S26FT	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	96#
		T Base 30 x 48"	S254FT	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	86#
		T Base 30 x 60"	S255FT	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	98#
		T Base 30 x 72"	S256FT	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	111#
		T Base 36 x 48"	S34FT	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	96#
		T Base 36 x 60"	S35FT	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	111#
		T Base 36 x 72"	S36FT	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	126#
 SFLP	<b>Racetrack Tables (Oval), T Base</b>	T Base 36 x 72"	S036FT	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	116#
 SFLP	<b>Trapezoidal Tables, T Base</b>	T Base 24 x 24 x 24 x 48"	ST24FT	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	62#
		T Base 30 x 30 x 30 x 60"	ST35FT	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	76#
		T Base 36 x 36 x 36 x 72"	ST36FT	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	94#

A     B     C     D     E

### HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How to Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

### HOW TO BUILD A MODEL NUMBER

- A** Select basic model.
- B** Select edge style.
- |            |                           |
|------------|---------------------------|
| <b>54B</b> | = 1-1/4" Vinyl bullnose   |
| <b>BN</b>  | = Flat vinyl T-edge       |
| <b>64E</b> | = 1-1/4" Self-edge        |
| <b>74P</b> | = 74P edge                |
| <b>KN</b>  | = Knife edge              |
| <b>TR</b>  | = Tread edge              |
| <b>IM</b>  | = Impact edge             |
| <b>15W</b> | = 1-3/4" Red oak bullnose |
- C** Select edge color.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.
- D** Select surface finish.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes

binder. Surface finish offerings are based on edge style selections.

- E** Select base finish.  
Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

### FINISH INFORMATION

#### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
Nevamar - LN/supplier's color pattern code  
Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern. Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

#### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.



# Synthesis™ Tables

Flip-Top

\$ 698	\$ 698	\$ 698	\$ 769	\$ 846	\$ 769	\$ 769	\$ 955
702	702	702	772	849	772	772	1085
\$ 702	\$ 702	\$ 702	\$ 772	\$ 849	\$ 772	\$ 772	\$ 1210
707	707	707	776	856	776	776	1339
\$ 849	\$ 849	\$ 849	\$ 935	\$ 1028	\$ 935	\$ 935	\$ 1225
858	858	858	943	1038	943	943	1373
979	979	979	1076	1184	1076	1076	1471
888	888	888	977	1074	977	977	1315
921	921	921	1013	1114	1013	1013	1407
995	995	995	1094	1205	1094	1094	1495
1057	1057	1057	1163	1280	1163	1163	1398
1063	1063	1063	1170	1287	1170	1170	1566
1116	1116	1116	1227	1349	1227	1227	1647
\$ 1190	\$ 1190	\$ 1190	\$ 1309	\$ 1439	\$ 1309	\$ 1309	\$ 1937
\$ 924	\$ 924	\$ 924	\$ 1017	\$ 1119	\$ 1017	\$ 1017	\$ 1715
998	998	998	1098	1208	1098	1098	1823
1254	1254	1254	1380	1518	1380	1380	2376

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

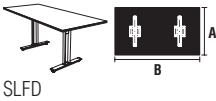
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Lightweight Folding Leg

MODEL	Features	A x B	MODEL NUMBER					Approx. Packaged Weight
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	
 <p>Rectangular Tables, T Base</p>	T Base	18 x 60"	SL155ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	53#
	T Base	18 x 72"	SL156ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	50#
	T Base	18 x 84"	SL157ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	54#
	T Base	24 x 60"	SL25ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	50#
	T Base	24 x 72"	SL26ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	56#
	T Base	24 x 84"	SL27ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	61#
	T Base	30 x 60"	SL255ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	54#
	T Base	30 x 72"	SL256ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	60#
	T Base	30 x 84"	SL257ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	72#
	T Base	36 x 60"	SL35ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	63#
	T Base	36 x 72"	SL36ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	69#
	T Base	36 x 84"	SL37ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	84#

A

B

C

D

E

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

**A** Select basic model.

**B** Select edge style.

**54B** = 1-1/4" Vinyl bullnose

**BN** = Flat vinyl T-edge

**64E** = 1-1/4" Self-edge

**74P** = 74P edge

**KN** = Knife edge

**TR** = Tread edge

**IM** = Impact edge

**C** Select edge color.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

**D** Select surface finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based

on edge style selections.

**E** Select base finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
Nevamar - LN/supplier's color pattern code  
Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.



# Synthesis™ Tables

Lightweight Folding Leg

1-1/4" Vinyl Bullnose (54B)	Flat Vinyl T-Edge (BN)	1-1/4" Self-edge (64E)	74P Edge (74P)	Knife Edge (KN)	Tread Edge (TR)	Impact Edge (IM)
\$ 933	\$ 933	\$ 933	\$ 1025	\$ 1128	\$ 1025	\$ 1025
962	962	962	1058	1164	1058	1058
1072	1072	1072	1179	1298	1179	1179
941	941	941	1035	1138	1035	1035
1072	1072	1072	1179	1298	1179	1179
1174	1174	1174	1291	1421	1291	1291
1010	1010	1010	1110	1222	1110	1110
1090	1090	1090	1198	1319	1198	1198
1260	1260	1260	1386	1524	1386	1386
1155	1155	1155	1271	1398	1271	1271
1224	1224	1224	1346	1481	1346	1346
1398	1398	1398	1538	1692	1538	1538

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

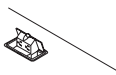
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Lightweight with PowerUp®

MODEL	Features	A x B	MODEL NUMBER						
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	Cord (feet)	Module Color
 <p><b>Folding Leg, Lightweight, Rectangular Tables with PowerUp®</b></p> <ul style="list-style-type: none"> <li>Available with one module (1) or two modules (2)</li> <li>Tables with PowerUp® include under-surface wire management trough</li> </ul>	T Base	24 x 60"	SLD25ST/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	24 x 60"	SLD25ST/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	24 x 72"	SLD26ST/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	24 x 72"	SLD26ST/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	30 x 60"	SLD255ST/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	30 x 60"	SLD255ST/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	30 x 72"	SLD256ST/1	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
	T Base	30 x 72"	SLD256ST/2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>

SULF

A B C D E F G

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

**A** Select basic model.

**B** Select edge style.

**54B** = 1-1/4" Vinyl bullnose

**BN** = Flat vinyl T-edge

**64E** = 1-1/4" Self-edge

**74P** = 74P edge

**KN** = Knife edge

**TR** = Tread edge

**IM** = Impact edge

**C** Select edge color.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

**D** Select surface finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based

on edge style selections.

**E** Select base finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

**F** Select cord length (feet).

**15** = 15'

**9** = 9'

**G** Select module color.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:








Formica - LF/supplier's color pattern code  
Nevamar - LN/supplier's color pattern code  
Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern. Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.



# Synthesis™ Tables

Lightweight with PowerUp®

Approx. Packaged Weight	 1-1/4" Vinyl Bullnose (54B)	 Flat Vinyl T-Edge (BN)	 1-1/4" Self-edge (64E)	 74P Edge (74P)	 Knife Edge (KN)	 Tread Edge (TR)	 Impact Edge (IM)
53#	\$ 1150	\$ 1150	\$ 1150	\$ 1265	\$ 1392	\$ 1265	\$ 1265
56#	1215	1215	1215	1330	1457	1330	1330
59#	1282	1282	1282	1409	1539	1409	1409
62#	1347	1347	1347	1475	1605	1475	1475
57#	1216	1216	1216	1339	1472	1339	1339
57#	1282	1282	1282	1404	1537	1404	1404
64#	1298	1298	1298	1426	1570	1426	1426
66#	1363	1363	1363	1492	1635	1492	1492

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C



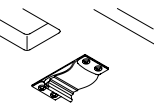
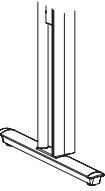
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Storage and Accessories

MODEL	MODEL NUMBER	Approx. Packaged Weight
	Basic Model	
 HRDPT <b>Table Truck</b> <ul style="list-style-type: none"> <li>• Minimum table sizes are 60" rectangular or 48" round/square</li> <li>• Maximum table sizes are 48" x 96" rectangular and 60" round/square</li> <li>• Six-table capacity; with short fold bases, 4-table capacity</li> <li>• Black finish only</li> <li>• Table truck dimensions 5' long, 30" wide and 4" high</li> <li>• Used to store Folding Tables only</li> </ul>	BTT	90#
 HRDPT <b>Concealed Wire Management (Fixed TT Legs Only)</b> <ul style="list-style-type: none"> <li>• 20 gauge formed steel outer panel is standard in flannel powdercoat only, and attached with one screw</li> <li>• Inside of leg is molded polystyrene standard in black and attached with two screws</li> <li>• A fixing bracket in flannel powdercoated steel attaches at the top</li> <li>• Approximate dimensions 8-3/8" x 2-1/2" x 26"</li> <li>• Wire handling capability is approximately 1-1/4"</li> <li>• Price reflects a single TT wire manager</li> </ul>	STT.CWM.FN	6#
 <b>Under-Table Wire Management</b> <ul style="list-style-type: none"> <li>• Constructed of easy-to-use, high quality black velcro</li> <li>• Harness is fastened to table bottom with screws</li> <li>• SEE PRICING BELOW</li> </ul>		
 <b>Leg Wireways</b> <ul style="list-style-type: none"> <li>• Scuff-resistant, translucent high-impact rigid PVC plastic</li> <li>• Fastened to legs with adhesive bond</li> <li>• One wireway per leg; translucent only</li> <li>• An additional wireway may be attached per leg</li> <li>• Available on fixed and folding T, TT, or cantilever bases only</li> <li>• SEE PRICING BELOW</li> </ul>		



## HOW TO ORDER

Indicate the following information on order form:

1. Quantity of each item.
2. Model number, including options. See "How To Build a Model Number".
3. Any special service required.

Note: •The  indicates that a choice is required.  
 •The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

- A** Select basic model.

## OPTIONS

### Accessory Options

Under-Table Wire Management, Leg Wireways, and Grommets are accessory options. Add the following to the end of the model number:

Under-Table Wire Management and Leg Wireways selections are:  
 NM=No Wire Management  
 HO=Under-Table Wire Management; Upcharge is \$41  
 WO=Leg Wireways; Upcharge is \$16  
 HW=Under-Table Wire Management and Leg Wireways; Upcharge is \$55  
 TR=Under-Surface Wire Management Trough; Upcharge is \$41  
 WT=Under-Surface Wire Management Trough and Vertical Leg Wire Manager; Upcharge is \$55

Grommet Selections are:  
 Gxx=grommet with color designator; Upcharge is \$15  
 Refer to color addendum at [ki.com](http://ki.com) or in KI Pricelist or KI Fabrics and Finishes binder.

Grommets not available on 18" x 60" folding base.  
 Grommets allowed on Rectangulares (not squares), Boats and Racetrack only.

No accessory options are available on PowerUp® tables or flip-top tables.

No troughs available for X-base tables.  
 No troughs on 18" deep tables with KN edge. Troughs are not allowed on folding tables except for folding tables 60" and 72" wide with powerup.  
 Troughs, velcro, and/or vertical wire managers are not allowed on flip tables.  
 Troughs allowed on Rectangulares (not squares), Boats and Racetrack shapes only. The vertical wire manager (WO,HW,&WT) is not available on pin adjustable tables of any kind.

The concealed vertical wire manager is available ONLY on FIXED TT leg tables.





Delivered Pricing

\$ 1072

\$ 89

**SPECIAL SERVICES**

**Special Carton Marking**

With specially marked information N/C

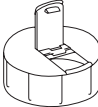

**Shipping**

Shipped **assembled freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory.  
Freight class #70.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Storage and Accessories

MODEL	MODEL NUMBER	
	Basic Model	Approx. Packaged Weight
 <p><b>Grommets</b></p> <ul style="list-style-type: none"> <li>• Plastic grommets are 3" diameter and recessed into table top</li> <li>• Cap is removable and has retractable slot cover</li> <li>• Two grommets per top</li> <li>• Grommets allowed on rectangles (not squares), boats and racetrack only</li> <li>• Grommets are not available as standard product on Synthesis™ veneer tops. If grommets are desired on veneer tops, a special must be written.</li> <li>• SEE PRICING BELOW</li> </ul>		
 <p><b>Table Ganger (Set of 2 for one table-to-table gang)</b></p> <ul style="list-style-type: none"> <li>• Gangers are nylon</li> <li>• Two gangers are required per table, included with table</li> <li>• Two gangers snap onto the bosses located on the leg cantilever</li> <li>• Gangers are self-storing when not in use</li> <li>• Black only</li> </ul>	DLGANG	1#



## HOW TO ORDER

Indicate the following information on order form:

1. Quantity of each item.
2. Model number, including options. See "How To Build a Model Number".
3. Any special service required.

Note: •The  indicates that a choice is required.  
•The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

**A** Select basic model.

## OPTIONS

### Accessory Options

Under-Table Wire Management, Leg Wireways, and Grommets are accessory options. Add the following to the end of the model number:

Under-Table Wire Management and Leg Wireways selections are:  
 NM=No Wire Management  
 HO=Under-Table Wire Management; Upcharge is \$41  
 WO=Leg Wireways; Upcharge is \$16  
 HW=Under-Table Wire Management and Leg Wireways; Upcharge is \$55  
 TR=Under-Surface Wire Management Trough; Upcharge is \$41  
 WT=Under-Surface Wire Management Trough and Vertical Leg Wire Manager; Upcharge is \$55

Grommet Selections are:  
 Gxx=grommet with color designator; Upcharge is \$15  
 Refer to color addendum at [ki.com](http://ki.com) or in KI Pricelist or KI Fabrics and Finishes binder.

Grommets not available on 18" x 60" folding base.  
 Grommets allowed on Rectangulares (not squares), Boats and Racetrack only.

No accessory options are available on PowerUp® tables or flip-top tables.

No troughs available for X-base tables.  
 No troughs on 18" deep tables with KN edge. Troughs are not allowed on folding tables except for folding tables 60" and 72" wide with powerup.  
 Troughs, velcro, and/or vertical wire managers are not allowed on flip tables.  
 Troughs allowed on Rectangles (not squares), Boats and Racetrack shapes only. The vertical wire manager (WO,HW,&WT) is not available on pin adjustable tables of any kind.

The concealed vertical wire manager is available ONLY on FIXED TT leg tables.



Delivered Pricing

\$ 12

**SPECIAL SERVICES**

**Special Carton Marking**

With specially marked information N/C

**Shipping**

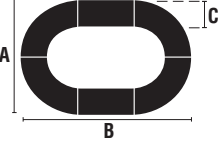
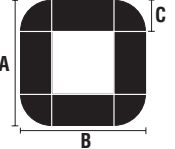
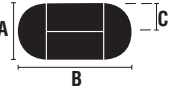
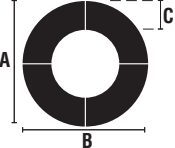
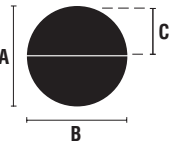
Shipped **assembled freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory.  
Freight class #70.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables


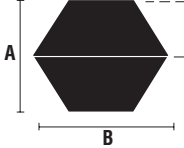
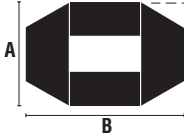
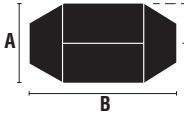
Synthesis™ Plus Tables Typicals

## SYNTHESIS PLUS TYPICALS TABLE COMPONENTS

Shape	Model Number	Dimensions A x B x C	Table Components
<b>Racetrack Typical</b> 	SPRT24	96" x 144" x 24"	2 Rectangles 24" x 48" 4 Cresents 48" x 24" x 75½"
	SPRT30	96" x 144" x 30"	2 Rectangles 30" x 48" 4 Cresents 48" x 30" x 75½"
	SPRT36	120" x 180" x 36"	2 Rectangles 36" x 60" 4 Cresents 60" x 36" x 94"
<b>Quarter Circle Typical</b> 	STPQC24	96" x 96" x 24"	4 Rectangles 24" x 48" 4 Quarter Rounds 24" x 24"
	SPQC30	108" x 108" x 30"	4 Rectangles 30" x 48" 4 Quarter Rounds 30" x 30"
	SPQC36	144" x 144" x 36"	4 Rectangles 36" x 72" 4 Quarter Rounds 36" x 36"
<b>Oval Typical</b> 	SPOV24	48" x 96" x 24"	2 Rectangles 24" x 48" 2 Half Rounds 24" x 48"
	SPOV30	60" x 120" x 30"	2 Rectangles 30" x 60" 2 Half Rounds 30" x 60"
	SPOV36	72" x 144" x 36"	2 Rectangles 36" x 72" 2 Half Rounds 36" x 72"
<b>Open Circle Typical</b> 	SPOC24	96" x 96" x 24"	4 Cresents 48" x 24" x 75½"
	SPOC30	120" x 120" x 30"	4 Cresents 60" x 30" x 94"
	SPOC36	144" x 144" x 36"	4 Cresents 72" x 36" x 113"
<b>Circle Typical</b> 	SPCT24	48" x 48" x 24"	2 Half Rounds 24" x 48"
	SPCT30	60" x 60" x 30"	2 Half Rounds 30" x 60"
	SPCT36	72" x 72" x 36"	2 Half Rounds 36" x 72"

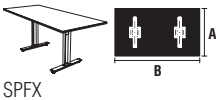
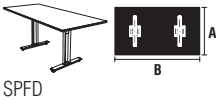
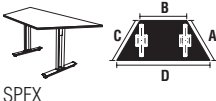
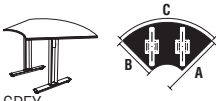
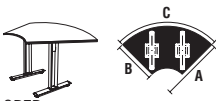


## SYNTHESIS PLUS TYPICALS TABLE COMPONENTS

Shape	Model Number	Dimensions A x B x C	Table Components	
<b>Open Hexagon Typical</b> 	SPOH24	84" x 96" x 21"	6 Trapezoids 24" x 24" x 24" x 48"	
	SPOH30	105" x 120" x 26 <sup>1</sup> / <sub>4</sub> "	6 Trapezoids 30" x 30" x 30" x 60"	
	SPOH36	126" x 144" x 31 <sup>1</sup> / <sub>2</sub> "	6 Trapezoids 36" x 36" x 36" x 72"	
<b>Hexagon Typical</b> 	SPHT24	42" x 48" x 21"	2 Trapezoids 24" x 24" x 24" x 48"	
	SPHT30	52 <sup>1</sup> / <sub>2</sub> " x 60" x 26 <sup>1</sup> / <sub>4</sub> "	2 Trapezoids 30" x 30" x 30" x 60"	
	SPHT36	63" x 72" x 31 <sup>1</sup> / <sub>2</sub> "	2 Trapezoids 36" x 36" x 36" x 72"	
<b>Open Boat Shaped Typical</b> 	SPOB24	72" x 111" x 24"	2 Rectangles 24" x 48" 2 Trapezoids 36" x 36" x 36" x 72"	
<b>Boat Shaped Typical</b> 	SPBT24	48" x 90" x 24"	2 Rectangles 24" x 48" 2 Trapezoids 24" x 24" x 24" x 48"	
	SPBT30	60" x 112 <sup>1</sup> / <sub>2</sub> " x 30"	2 Rectangles 30" x 60" 2 Trapezoids 30" x 30" x 30" x 60"	
	SPBT36	72" x 135" x 36"	2 Rectangles 36" x 72" 2 Trapezoids 36" x 36" x 36" x 72"	

# Synthesis™ Tables

Synthesis™ Plus Tables

MODEL	Features	A x B x C x D	MODEL NUMBER				
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish
 <p>SPFX</p> <p><b>Rectangular Tables, T Base-Fixed</b></p>	T Base	24 x 48"	SP24F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	24 x 60"	SP25F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	30 x 48"	SP254F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	30 x 60"	SP255F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	36 x 60"	SP35F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	36 x 72"	SP36F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
 <p>SPFD</p> <p><b>Rectangular Tables, T Base-Folding</b></p>	T Base, Short Fold	24 x 48"	SP24ST	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	24 x 60"	SP25ST	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base, Short Fold	30 x 48"	SP254ST	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	30 x 60"	SP255ST	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	36 x 60"	SP35ST	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	36 x 72"	SP36ST	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
 <p>SPFX</p> <p><b>Trapezoid Tables, T Base-Fixed</b></p>	T Base	24 x 24 x 24 x 48"	SPT24F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	30 x 30 x 30 x 60"	SPT35F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	36 x 36 x 36 x 72"	SPT36F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
 <p>SPFX</p> <p><b>Crescent Tables, T Base-Fixed</b></p>	T Base	48 x 24 x 75 1/2"	SPC24F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	60 x 24 x 94"	SPC25F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	48 x 30 x 75 1/2"	SPC254F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	60 x 30 x 94"	SPC255F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	60 x 36 x 94"	SPC35F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	72 x 36 x 113"	SPC36F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
 <p>SPFD</p> <p><b>Crescent Tables, T Base-Folding</b></p>	T Base, Short Fold	48 x 24 x 75 1/2"	SPC24ST	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	60 x 24 x 94"	SPC25ST	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base, Short Fold	48 x 30 x 75 1/2"	SPC254ST	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	60 x 30 x 94"	SPC255ST	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	60 x 36 x 94"	SPC35ST	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	T Base	72 x 36 x 113"	SPC36ST	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

**A** **B** **C** **D** **E**

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

**A** Select basic model.

**B** Select edge style.

**64E** = 1-1/4" Self-edge

**74P** = 74P edge

**34S** = 3/8" Red oak wood band edge

**36S** = 1-3/4" Red oak wood band edge

**C** Select edge color.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

**D** Select surface finish.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.

**E** Select base finish.

Refer to color addendum at [ki.com](http://ki.com) or in KI Price List or KI Fabrics & Finishes binder.

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
Nevamar - LN/supplier's color pattern code  
Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.





### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.



# Synthesis™ Tables

Synthesis™ Plus Tables

Approx. Packaged Weight	 1-1/4" Self-edge (64E)	 74P Edge (74P)	 3/8" Wood Band Edge (34S)	 1-3/4" Wood Band Edge (36S)
71#	\$ 602	\$ 663	\$ 783	\$ 895
81#	658	724	880	995
81#	641	707	861	966
94#	713	785	980	1102
106#	760	836	1092	1198
121#	794	874	1208	1353
72#	\$ 924	\$ 1017	\$ 1176	\$ 1327
82#	978	1075	1277	1374
82#	987	1087	1331	1434
95#	1037	1139	1376	1528
107#	1086	1194	1420	1685
122#	1116	1227	1539	1689
57#	\$ 541	\$ 595	\$ 978	\$ 1042
71#	607	668	1079	1220
88#	814	896	1336	1505
78#	\$ 731	\$ 805	\$ 1376	\$ 1705
94#	1041	1146	1789	2433
85#	742	816	1393	1724
104#	1041	1146	1801	2449
113#	1059	1165	1811	2468
129#	1113	1224	3110	4029
79#	\$ 1073	\$ 1181	\$ 1728	\$ 2058
95#	1381	1520	2156	2785
86#	1087	1195	1747	2073
105#	1363	1499	2141	2782
114#	1377	1514	2155	2795
138#	1433	1575	3584	4365

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C


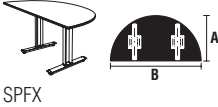
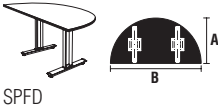
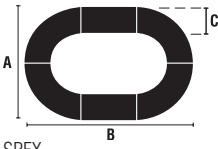
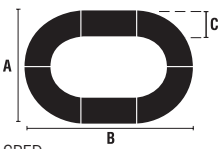
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Synthesis™ Plus Tables

MODEL	Features	A x B x C	MODEL NUMBER					Approx. Packaged Weight
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	
 <p>Quarter Round-No Base</p> <p>SPFX</p>		24 x 24"	SPQ2	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>		31#
		30 x 30"	SPQ25	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>		40#
		36 x 36"	SPQ3	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>		51#
 <p>Half Round Table, T Base-Fixed</p> <p>SPFX</p>	T Base	24 x 48"	SPH24F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	62#
	T Base	30 x 60"	SPH255F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	80#
	T Base	36 x 72"	SPH36F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	102#
 <p>Half Round Table, T Base-Folding</p> <p>SPFD</p>	T Base, Short Fold	30 x 60"	SPH255ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	81#
	T Base, Short Fold	36 x 72"	SPH36ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	103#
 <p>Racetrack Typical-Fixed</p> <p>SPFX</p>	T Base	96 x 144 x 24"	SPRT24F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	451#
	T Base	96 x 144 x 30"	SPRT30F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	498#
	T Base	120 x 180 x 36"	SPRT36F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	498#
 <p>Racetrack Typical-Folding</p> <p>SPFD</p>	T Base, Short Fold	96 x 144 x 24"	SPRT24ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	457#
	T Base, Short Fold	96 x 144 x 30"	SPRT30ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	504#
	T Base	120 x 180 x 36"	SPRT36ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	668#

A

B

C

D

E

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: • The  indicates that a choice is required.  
• The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

**A** Select basic model.

**B** Select edge style.

**64E** = 1-1/4" Self-edge

**74P** = 74P edge

**34S** = 3/8" Red oak wood band edge

**36S** = 1-3/4" Red oak wood band edge

**C** Select edge color.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

**D** Select surface finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.

**E** Select base finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
Nevamar - LN/supplier's color pattern code  
Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.





# Synthesis™ Tables

Synthesis™ Plus Tables



1-1/4"  
Self-edge  
(64E)



74P Edge  
(74P)



3/8" Wood Band Edge  
(34S)



1-3/4" Wood  
Band Edge  
(36S)

\$ 235	\$ 258	\$ 496	\$ 660
282	309	594	792
352	388	740	924
\$ 541	\$ 596	\$ 1079	\$ 1416
701	771	1281	1593
858	953	1662	1910
\$ 1041	\$ 1146	\$ 1634	\$ 1949
1175	1294	1991	2243

\$ 4132	\$ 4546	\$ 7066	\$ 8610
4253	4678	7294	8816
5758	6334	9427	12263

\$ 6143	\$ 6758	\$ 9263	\$10727
6319	6951	9645	11042
7677	8444	11460	14235

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

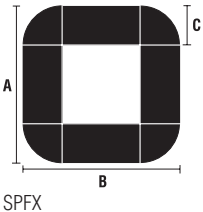
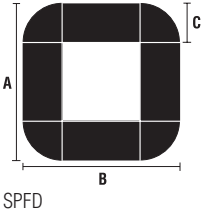
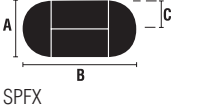
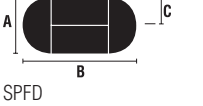
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Synthesis™ Plus Tables

MODEL	Features	A x B x C	MODEL NUMBER					Approx. Packaged Weight	
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish		
 <p>SPFX</p>	Quarter Circle Typical-Fixed	T Base	96 x 96 x 24"	SPQC24F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	405#
		T Base	108 x 108 x 30"	SPQC30F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	441#
		T Base	144 x 144 x 36"	SPQC36F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	683#
 <p>SPFD</p>	Quarter Circle Typical-Folding	T Base, Short Fold	96 x 96 x 24"	SPQC24ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	409#
		T Base, Short Fold	108 x 108 x 30"	SPQC30ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	445#
		T Base	144 x 144 x 36"	SPQC36ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	688#
 <p>SPFX</p>	Oval Typical-Fixed	T Base	48 x 96 x 48"	SPOV24F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	265#
		T Base	60 x 120 x 30"	SPOV30F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	346#
		T Base	72 x 144 x 36"	SPOV36F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	443#
 <p>SPFD</p>	Oval Typical-Folding	T Base, Short Fold	60 x 120 x 30"	SPOV30ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	350#
		T Base, Short Fold	72 x 144 x 36"	SPOV36ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	447#

A

B

C

D

E

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: •The  indicates that a choice is required.  
•The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

**A** Select basic model.

**B** Select edge style.

**64E** = 1-1/4" Self-edge

**74P** = 74P edge

**34S** = 3/8" Red oak wood band edge

**36S** = 1-3/4" Red oak wood band edge

**C** Select edge color.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

**D** Select surface finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.

**E** Select base finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
Nevamar - LN/supplier's color pattern code  
Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.



1-1/4"  
Self-edge  
(64E)



74P Edge  
(74P)



3/8" Wood Band Edge  
(34S)



1-3/4" Wood  
Band Edge  
(36S)

\$ 3351	\$ 3685	\$ 5111	\$ 6252
3696	4066	5818	7035
4581	5039	7790	9112

\$ 4634	\$ 5098	\$ 6688	\$ 7633
5081	5589	7703	8659
5871	6459	9112	10432

\$ 2293	\$ 2521	\$ 3722	\$ 4621
2825	3108	4521	5396
3301	3631	5739	6527

\$ 4158	\$ 4573	\$ 6019	\$ 6761
4584	5042	7058	7852

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

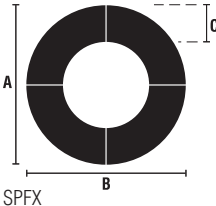
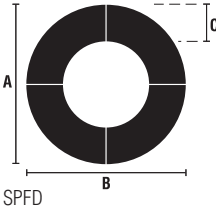
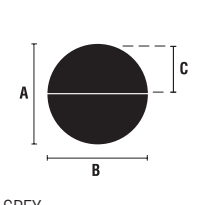
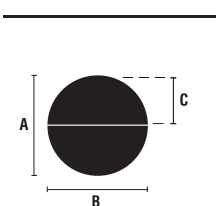
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Synthesis™ Plus Tables

MODEL	Features	A x B x C	MODEL NUMBER					Approx. Packaged Weight
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	
 <p><b>Open Circle Typical-Fixed</b></p>	T Base	96 x 96 x 24"	SPOC24F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	312#
	T Base	120 x 120 x 30"	SPOC30F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	416#
	T Base	144 x 144 x 36"	SPOC36F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	514#
 <p><b>Open Circle Typical-Folding</b></p>	T Base, Short Fold	96 x 96 x 24"	SPOC24ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	316#
	T Base	120 x 120 x 30"	SPOC30ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	420#
	T Base	144 x 144 x 36"	SPOC36ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	552#
 <p><b>Circle Typical-Fixed</b></p>	T Base	48 x 48 x 24"	SPCT24F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	125#
	T Base	60 x 60 x 30"	SPCT30F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	161#
	T Base	72 x 72 x 36"	SPCT36F	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	203#
 <p><b>Circle Typical-Folding</b></p>	T Base, Short Fold	60 x 60 x 30"	SPCT30ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	162#
	T Base	72 x 72 x 36"	SPCT36ST	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	205#

A

B

C

D

E

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: •The  indicates that a choice is required.  
•The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

**A** Select basic model.

**B** Select edge style.

**64E** = 1-1/4" Self-edge

**74P** = 74P edge

**34S** = 3/8" Red oak wood band edge

**36S** = 1-3/4" Red oak wood band edge

**C** Select edge color.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

**D** Select surface finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.

**E** Select base finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
Nevamar - LN/supplier's color pattern code  
Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.



# Synthesis™ Tables

Synthesis™ Plus Tables



1-1/4"  
Self-edge  
(64E)



74P Edge  
(74P)



3/8" Wood Band Edge  
(34S)



1-3/4" Wood  
Band Edge  
(36S)

\$ 2929

\$ 3221

\$ 5503

\$ 6874

4165

4582

7198

9799

4447

4891

12440

16123

\$ 4295

\$ 4724

\$ 6910

\$ 8231

5450

5997

8513

11124

5727

6299

14331

17453

\$ 1087

\$ 1195

\$ 2159

\$ 2831

1400

1539

2562

3188

1713

1885

3320

3819

\$ 2082

\$ 2289

\$ 3268

\$ 3895

2354

2589

3979

4486

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

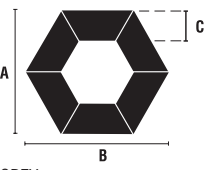
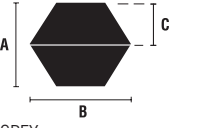
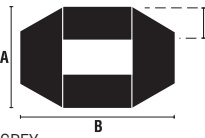
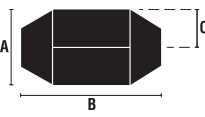
### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

# Synthesis™ Tables

Synthesis™ Plus Tables

MODEL	Features	A x B x C	MODEL NUMBER					Approx. Packaged Weight
			Basic Model	Edge Style	Edge Color	Surface Finish	Base Finish	
 <p><b>Open Hexagon Typical-Fixed</b></p> <p>SPFX</p>	T Base	84 x 96 x 21"	SPOH24F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	341#
	T Base	105 x 120 x 26 <sup>1</sup> / <sub>4</sub> "	SPOH30F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	427#
	T Base	126 x 144 x 31 <sup>1</sup> / <sub>2</sub> "	SPOH36F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	529#
 <p><b>Hexagon Typical-Fixed</b></p> <p>SPFX</p>	T Base	48 x 48 x 21"	SPHT24F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	114#
	T Base	52 <sup>1</sup> / <sub>2</sub> x 60 x 26 <sup>1</sup> / <sub>4</sub> "	SPHT30F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	142#
	T Base	63 x 72 x 31 <sup>1</sup> / <sub>2</sub> "	SPHT36F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	177#
 <p><b>Open Boat Shaped Typical-Fixed</b></p> <p>SPFX</p>	T Base	72 x 111 x 24"	SPOB24F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	318#
 <p><b>Boat Shaped Typical-Fixed</b></p> <p>SPFX</p>	T Base	48 x 90 x 24"	SPBT24F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	255#
	T Base	60 x 112 <sup>1</sup> / <sub>2</sub> x 30"	SPBT30F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	304#
	T Base	72 x 135 x 36"	SPBT36F	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	418#

A

B

C

D

E

## HOW TO ORDER

Indicate the following information on order form:

- Quantity of each item.
- Model number, including options. See "How To Build a Model Number".
- Any special service required.

Note: •The  indicates that a choice is required.  
•The absence of the  indicates that no choice is required.

## HOW TO BUILD A MODEL NUMBER

**A** Select basic model.

**B** Select edge style.

**64E** = 1-1/4" Self-edge

**74P** = 74P edge

**34S** = 3/8" Red oak wood band edge

**36S** = 1-3/4" Red oak wood band edge

**C** Select edge color.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Edge color offerings are based on edge style selections.

**D** Select surface finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder. Surface finish offerings are based on edge style selections.

**E** Select base finish.

Refer to color addendum at ki.com or in KI Price List or KI Fabrics & Finishes binder.

## FINISH INFORMATION

### Additional Laminate Offering

Additional laminates beyond KI standard offering, are available with two weeks extended leadtime. To specify additional laminates, use these designators followed by the supplier's color/pattern code:

Formica - LF/supplier's color pattern code  
Nevamar - LN/supplier's color pattern code  
Wilsonart - LW/supplier's color pattern code

KI's standard finish is the supplier's recommended finish for that color/pattern.

Note: Nonstandard laminates from these suppliers (example: textured laminates), require an upcharge and additional leadtime. Contact KI.

### Additional Stains

Specially stained edges beyond the KI standard offering (as shown under Edge Color column on color addendum) are also available. Contact KI.



1-1/4"  
Self-edge  
(64E)



74P Edge  
(74P)



3/8" Wood Band Edge  
(34S)



1-3/4" Wood  
Band Edge  
(36S)

\$ 3248

\$ 3572

\$ 5869

\$ 6257

3644

4008

6476

7313

4886

5374

8017

9029

\$ 1085

\$ 1193

\$ 1956

\$ 2033

1214

1336

2159

2437

1628

1790

2672

3010

\$ 2836

\$ 3119

\$ 4236

\$ 4798

\$ 2288

\$ 2518

\$ 3521

\$ 3876

2641

2904

4118

4643

3216

3537

5089

5718

## SPECIAL SERVICES

### Special Carton Marking

With specially marked information N/C

### Shipping

Shipped **k.d. freight prepaid f.o.b. Green Bay, Wisconsin 54302** factory. Freight class #85.

Specifications and prices are subject to change without prior notice.

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S154C	Cantilevered Fixed Leg & Fixed Leg w/Modesty Panel: Rectangular Tables, Cantilevered	16	S03512F	Fixed Leg: Racetrack Tables (Oval), T and TT Bases	12
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S154CP	Cantilevered Pin Height Adjustable: Rectangular Tables, Cantilevered	46	SP24F	Synthesis™ Plus Tables: Rectangular Tables, T Base-Fixed	68
S154CP/1	Cantilevered Pin Height Adjustable w/PowerUp®: Rectangular Tables, Pin Height Adjustable, PowerUp®, Cantilevered	50	SP24ST	Synthesis™ Plus Tables: Rectangular Tables, T Base-Folding	68
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